INTERNATIONAL EQUIPMENT COMPONENTS, INC.
www.iec-corp.com | www.levelingmounts.com

RUGGEDIZED LIGHT-DUTY

3D DESIGNED LEVELING GLIDES

LEVEL SWIVEL SLIDE GLIDE

IMPROVED SLIDING CAPABILITIES

Ph. 562.597.4533
Welcome ...

We are pleased to introduce our **Ruggedized Light Duty Glide** catalog offering many 3D designed and engineered products with numerous sought after features to provide just the right glide solution for your application.

We’ve included an overview of this new line and detailed product specification tables with dimensions and load ratings for easily finding an off-the-shelf standard product. You’ll find a quote request form available for modifying a glide or a custom glide design when a standard product won’t quite meet your leveling needs.

IEC’s mission since 1992 has been to lead the glide and leveler industry in meeting the needs of OEM machinery and equipment manufacturers with products that match our customers’ high standards and cost requirements. We have specialized in developing glides and levelers with the most commonly requested features, materials and configurations offering high-strength bases and adjustable 2” to 8” stud lengths. Our engineering department is always available to assist you with selecting the right standard product for your application or designing a leveler or glide to your exact specifications.

We recognize the need in OEM manufacturing for high performance products, attractive designs and competitive pricing. We’ve made every effort to address these needs in this new catalog. We now offer more choices for top and bottom leveler adjustment, stud and base materials and stud lengths to better suit your application needs.

Paying attention to our customers and their needs for over 20 years has enabled IEC to become the leader in leveling solution design and development, resulting in thousands of new products, stronger customer service and assurance that the products you specify today will be available for the duration of your product life-cycle.

IEC provides the industry’s most complete line of standard and custom glides and leveling devices in “any thread...any length...any base.” We appreciate your interest and hope to hear from you whenever you need a leveling solution that will put you on the “right foot.”

Sincerely,

[Signature]

Marketing Manager
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RUGGEDIZED LIGHT DUTY GLIDES

Low Profile Saucer Base™ (Non-Swivel & Swivel) Glides
The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family.

Low Profile Saucer Base™ Fixed Socket Glides
The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Socket Glides have a curved bottom edge design for improved sliding capability and are ideal for medium duty, high volume applications. These levelers use advanced 3D design. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick. The socket swivels approximately 15 degrees from centerline. **Steel socket has black trivalent zinc plating.**

Low Profile Saucer Base™ Swivel Socket Glides
The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Swivel Socket Glides have a curved bottom edge design for improved sliding capability and are ideal for medium duty, high volume applications. These levelers use advanced 3D design. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick. The socket swivels approximately 15 degrees from centerline. **Steel socket has black trivalent zinc plating.**

Low Profile Fixed Stud Glides
The IEC Poly Base Ruggedized™ Light Duty (RLD) Fixed Stud Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family.

Low Profile Poly Swivel Glides
The IEC Poly Base Ruggedized™ Light Duty (RLD) Poly Swivel Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family.
RUGGEDIZED LIGHT DUTY GLIDES

Low Profile Nylon Swivel Glides
The IEC Nylon Swivel Ruggedized™ Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family.

Low Profile Steel Swivel Glides
The IEC Steel Base Ruggedized™ Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design to create a rugged glide while lowering the manufacturing costs of this product family.

Hi-Pro® Fixed Stud Vibe-Glides®
The IEC high-profile fixed stud Vibe-Glide® (Patent pending) features IEC’s Ridge-Grip® design and are ideal for vibration and noise dampening, anti-skid, anti-marring and electrical isolation applications. Especially useful for raising and isolating electronic equipment, appliances, scales, audio and video equipment, optics, furniture, displays, racks, instruments, and for automotive, medical, fitness, marine, machinery, hotel and restaurant and HVAC applications. Also available is the Hi-Pro® Fixed Socket Vibe-Glide® shown below:

For socket and thru-hole options, higher load ratings, more thread sizes and plating options for these Hi-Pro® Glides see IEC’s Medium Duty catalog.

Hi-Pro® Poly Base Fixed Stud Glides
The IEC High Profile Steel Poly Base Fixed Stud Glide features IEC’s Ridge-Grip® design and is ideal for light-duty load requirements. The high-profile base is useful for raising kitchen equipment, furniture, grocery displays, fitness equipment, electronic equipment and other products for ease of cleaning, sweeping, mopping, ventilation, etc.

Knob Style Glides – Nylon Threads
The IEC Knob Style Nylon Thread Glide is ideal for light duty load requirements. These low-profile, solid bottom, large diameter black polypropylene base glides are perfect for leveling and stabilizing furniture, racks, instruments and appliances without the need for tools. Useful in both feet and knob applications.
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Non-Swivel Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick. Each base size has a 3/16” hex drive molded in the bottom for fast, easy installation into your furniture or equipment. Steel stud and washer with black trivalent zinc plating. Optional jam nut (add -JN to part number). More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 8 base diameters
- 3/16” bottom hex drive
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.

To order optional jam nut add “-JN” to part number.

To order metallic gray, add “-GY” to p/n.

Thread
- 1/4-20
- 5/16-18
- 3/8-16
- 1/2-13
- 5/8-11
- 3/4-10
- 1-8
- 1-1/4-7

Hex Size
- 1/8
- 5/32
- 3/32
- 1/4
- 5/16
- 3/8
- 1/4
- 5/16
- 3/8
- 9/16
- 5/8

Applications
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Work tables
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

Applications
- Appliances
- Displays
- Machinery
- Work tables

Optional jam nut
(add -JN to part number)

Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

Steel
- Load 1/4-20 5/16-18 3/8-16 1/2-13 5/8-11 3/4-10 1-8 1-1/4-7
- IL100-RLD-4BX1-BR 100 1/4-20 1/2 3/4 3/4 1-3/4 1 3/16
- IL100-RLD-4BX1-HX-SL 100 1/4-20 1/2 3/4 3/4 1-3/4 1 3/16
- IL100-RLD-4BX15-BR 150 1/4-20 1/2 3/4 3/4 2-3/4 1-1/2 3/16
- IL100-RLD-4BX15-HX-SL 150 1/4-20 1/2 3/4 3/4 2-3/4 1-1/2 3/16
- IL100-RLD-4B-BR 200 1/4-20 1/2 3/4 3/4 2-3/4 2 3/16
- IL100-RLD-4B-HX-SL 200 1/4-20 1/2 3/4 3/4 2-3/4 2 3/16
- IL100-RLD-5BX1-BR 400 5/16-18 1/2 3/4 3/4 1-3/4 1 3/16
- IL100-RLD-5BX1-HX-SL 400 5/16-18 1/2 3/4 3/4 1-3/4 1 3/16
- IL100-RLD-5B-BR 750 3/8-16 1/2 3/4 3/4 2-3/4 2 3/16
- IL100-RLD-5BX3-BR 1000 5/16-18 1/2 3/4 3/4 3-3/4 3 3/16
- IL100-RLD-6B-BR 1500 1/2-13 1/2 3/4 3/4 2-3/4 2 3/16
- IL100-RLD-6B-HX-SL 1500 1/2-13 1/2 3/4 3/4 2-3/4 2 3/16
- IL100-RLD-7B-BR 3000 1/2-13 1/2 3/4 3/4 2-3/4 2 3/16
- IL100-RLD-7BX3-BR 4000 5/16-18 1/2 3/4 3/4 3-3/4 3 3/16
- IL100-RLD-7BX3-HX-SL 4000 5/16-18 1/2 3/4 3/4 3-3/4 3 3/16
- IL100-RLD-7BX4-BR 5000 1/2-13 1/2 3/4 3/4 4-3/4 4 3/16
- IL100-RLD-7BX4-HX-SL 5000 1/2-13 1/2 3/4 3/4 4-3/4 4 3/16

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:

<table>
<thead>
<tr>
<th>Thread</th>
<th>Hex Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4-20</td>
<td>1/8</td>
</tr>
<tr>
<td>5/16-18</td>
<td>5/32</td>
</tr>
<tr>
<td>3/8-16</td>
<td>3/16</td>
</tr>
<tr>
<td>1/2-13</td>
<td>1/4</td>
</tr>
<tr>
<td>5/8-11</td>
<td>5/16</td>
</tr>
<tr>
<td>3/4-10</td>
<td>3/8</td>
</tr>
<tr>
<td>1-8</td>
<td>9/16</td>
</tr>
<tr>
<td>1-1/4-7</td>
<td>5/8</td>
</tr>
</tbody>
</table>

More thread sizes and length options for this saucer base design in IEC’s Medium-Duty Leveler catalog.
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Non-Swivel Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick. Each base size has a 3/16” hex drive molded in the bottom for fast, easy installation into your furniture or equipment. Steel stud and washer with black trivalent zinc plating. Optional jam nut (add -JN to part number). More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 8 base diameters
- 3/16” bottom hex drive
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.

To order optional jam nut add "-JN" to part number.

Thread
- 1/4-20
- 5/16-18
- 3/8-16
- 1/2-13
- 5/8-11

Hex Size
- 1/8
- 5/32
- 3/16
- 1/4
- 3/8
- 9/16
- 5/8
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Non-Swivel Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick. Each base size has a 3/16” hex drive molded in the bottom for fast, easy installation into your furniture or equipment. Steel stud and washer with black trivalent zinc plating. Optional jam nut (add -JN to part number). More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

**Applications**
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Work tables
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

**Features**
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 8 base diameters
- 3/16” bottom hex drive
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n. To order metallic gray, add -GY to p/n.

**NEW PRODUCT** AVAILABLE FOR PRE-ORDER NOW COMING INTO STOCK SUMMER 2019

**LOW PROFILE FIXED SAUCER BASE — 1” to 4” STUD LENGTHS**

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
</tr>
</thead>
<tbody>
<tr>
<td>IL102-RLD-4BX1-BR</td>
<td>100</td>
<td>1/4-20</td>
<td>1/2</td>
<td>3/4</td>
<td>1-1/4</td>
<td>1-3/4</td>
<td>1</td>
<td>3/16</td>
</tr>
<tr>
<td>IL102-RLD-4BX1-HX-SL</td>
<td>100</td>
<td>1/4-20</td>
<td>1/2</td>
<td>3/4</td>
<td>1-1/4</td>
<td>1-3/4</td>
<td>1</td>
<td>3/16</td>
</tr>
<tr>
<td>IL102-RLD-4BX15-BR</td>
<td>100</td>
<td>1/4-20</td>
<td>1/2</td>
<td>3/4</td>
<td>1-1/4</td>
<td>2-1/4</td>
<td>1-1/2</td>
<td>3/16</td>
</tr>
<tr>
<td>IL102-RLD-4BX15-HX-SL</td>
<td>100</td>
<td>1/4-20</td>
<td>1/2</td>
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<td>1-1/4</td>
<td>2-1/4</td>
<td>2-3/4</td>
<td>3/16</td>
</tr>
<tr>
<td>IL102-RLD-4B-HX-SL</td>
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<td>1/4-20</td>
<td>1/2</td>
<td>3/4</td>
<td>1-1/4</td>
<td>2-1/4</td>
<td>2-3/4</td>
<td>3/16</td>
</tr>
<tr>
<td>IL102-RLD-5BX1-BR</td>
<td>400</td>
<td>5/16-18</td>
<td>1/2</td>
<td>3/4</td>
<td>1-1/4</td>
<td>1-3/4</td>
<td>1</td>
<td>3/16</td>
</tr>
<tr>
<td>IL102-RLD-5BX1-HX-SL</td>
<td>400</td>
<td>5/16-18</td>
<td>1/2</td>
<td>3/4</td>
<td>1-1/4</td>
<td>1-3/4</td>
<td>1</td>
<td>3/16</td>
</tr>
<tr>
<td>IL102-RLD-5B-BR</td>
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<td>1-1/4</td>
<td>1-3/4</td>
<td>2-1/4</td>
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<tr>
<td>IL102-RLD-5B-HX-SL</td>
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<td>5/16-18</td>
<td>1/2</td>
<td>3/4</td>
<td>1-1/4</td>
<td>1-3/4</td>
<td>2-1/4</td>
<td>3/16</td>
</tr>
<tr>
<td>IL102-RLD-5BX3-BR</td>
<td>400</td>
<td>5/16-18</td>
<td>1/2</td>
<td>3/4</td>
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<tr>
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<td>1/2</td>
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<td>1-3/4</td>
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<tr>
<td>IL102-RLD-7B-HX-SL</td>
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<td>1-3/4</td>
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<td>1/2</td>
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<td>1-3/4</td>
<td>3-3/4</td>
<td>3/16</td>
</tr>
</tbody>
</table>

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:

<table>
<thead>
<tr>
<th>Thread (Allen-drive) Thread &amp; Hex Size</th>
<th>1/4-20</th>
<th>5/16-18</th>
<th>3/8-16</th>
<th>1/2-13</th>
<th>5/8-11</th>
<th>3/4-10</th>
<th>1-8</th>
<th>1-1/4-7</th>
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<tr>
<td>Hex Size</td>
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<td>5/16</td>
<td>3/8</td>
<td>9/16</td>
<td>5/8</td>
</tr>
</tbody>
</table>

Optional jam nut (add -JN to part number)

Optional base colors.
**Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Non-Swivel Glides**

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick. Each base size has a 3/16” hex drive molded in the bottom for fast, easy installation into your furniture or equipment. Steel stud and washer with black trivalent zinc plating. Optional jam nut (add -JN to part number). More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

### Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

### Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- B base diameters
- 3/16’ bottom hex drive
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.
  
  To order metallic gray, add -GY to p/n.

### Optional Jam Nut
- Add “-JN” to part number.

### Thread & Hex Size Table

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
<th>Thread</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
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<th>G</th>
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<td>3/16</td>
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<tr>
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<td>1/2</td>
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<td>1-1/2</td>
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<tr>
<td>I103-RLD-5B-BR</td>
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<td>5/16-18</td>
<td>1/2</td>
<td>3/4</td>
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**Thread & Hex Size Table:**

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### Additional Information
- Optional base colors.
- Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.
- More thread sizes and length options for this saucer base design in IEC’s Medium-Duty Leveler catalog.
- To order optional jam nut add “-JN” to part number.
- Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:

  (For 5/8-11 thru 1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

### Top Hex (Allen-drive) Thread & Hex Size

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Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Non-Swivel Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick. Each base size has a 3/16” hex drive molded in the bottom for fast, easy installation into your furniture or equipment.

- Steel stud and washer with black trivalent zinc plating.
- Optional jam nut (add -JN to part number).
- More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Applications
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Work tables
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Decks
- Electronic equipment
- Enclosures
- Steel  Load     A   B C   D   E  F G

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To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:

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<tr>
<th>Thread</th>
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Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 8 base diameters
- 3/16” bottom hex drive
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.

To order metallic gray, add -GY to p/n.

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

More thread sizes and length options for this saucer base design in IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

Optional jam nut (add -JN to part number)

Optional base colors.

NEW PRODUCT AVAILABLE FOR PRE-ORDER NOW COMING INTO STOCK SUMMER 2019

RUGGEDIZED LIGHT DUTY GLIDES SAUCER BASE™ FIXED GLIDES

2” BASE DIAMETER

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

To order optional jam nut add “-JN” to part number.

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To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:

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Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 8 base diameters
- 3/16” bottom hex drive
- Glass-filled nylon
- Optional jam nut (JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n. To order metallic gray, add -GY to p/n.

To order optional jam nut add “-JN” to part number.

Thread
- 1/4-20
- 5/16-18
- 3/8-16
- 1/2-13
- 5/8-11
- 1/4
- 3/8
- 9/16
- 5/8

Hex Size
- 1/8
- 5/32
- 3/16
- 1/4
- 5/16
- 3/8
- 9/16
- 5/8

LOW PROFILE FIXED SAUCER BASE — 1” to 4” STUD LENGTHS

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<tr>
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<td>3</td>
<td>2 3/4</td>
<td>2</td>
<td>3/16</td>
</tr>
</tbody>
</table>

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

More thread sizes and length options for this saucer base design in IEC’s Medium-Duty Leveler catalog.
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Non-Swivel Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench.

Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick. Each base size has a 3/16” hex drive molded in the bottom for fast, easy installation into your furniture or equipment. Steel stud and washer with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and length options for this saucer base design in IEC’s Medium-Duty Leveler catalog.

To order optional jam nut add “-JN” to part number.

Top broched hex, “allen drive,” (-BR) Thread & Hex Size table below:

(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Socket Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Socket Glides have a curved bottom edge design for improved sliding capability and are ideal for medium duty, high volume applications. These levels use advanced 3D engineering design. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick with a bottom hex drive molded into the base. Steel socket and washer have black trivalent zinc plating.

**Features**
- Black trivalent zinc
- Loads to 1500 lbs
- Corrosion resistant
- 8 base diameters
- Glass-filled nylon
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.

**Applications**
- Conveyors
- Machinery
- Work tables

**NEW PRODUCT**

**AVAILABLE FOR PRE-ORDER NOW**

**COMING INTO STOCK SUMMER 2019**
The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Fixed Socket Glides have a curved bottom edge design for improved sliding capability and are ideal for medium duty, high volume applications. These levelers use advanced 3D engineering design. Eight (8) nylon base sizes to choose from: 3/4” to 4” thick with bottom hex drive molded into the base. Steel socket and washer have black trivalent zinc plating.

### Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

### Features
- Black trivalent zinc
- Loads to 3000 lbs
- Corrosion resistant
- 8 base diameters
- Glass-filled nylon
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n. To order metallic gray, add -GY to p/n.

### Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

### Features
- Black trivalent zinc
- Loads to 3000 lbs
- Corrosion resistant
- 8 base diameters
- Glass-filled nylon
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n. To order metallic gray, add -GY to p/n.
To order metallic gray, add -GY to p/n.

- Black base standard, to order wood brown, add -BN to p/n.
- Glass-filled nylon
- Loads to 1500 lbs
- Black trivalent zinc
- Features:
  - Black trivalent zinc
  - Corrosion resistant
  - 8 base diameters
  - Glass-filled nylon
  - RoHS compliant
  - Curved bottom edge for improved sliding
  - Black base standard, to order wood brown, add -BN to p/n.
  - To order metallic gray, add -GY to p/n.

**NEW PRODUCT**
**AVAILABLE FOR PRE-ORDER NOW**
**COMING INTO STOCK SUMMER 2019**

**Saucer Base**
TM
Light Duty (RLD) Low-Profile, Saucer Base Swivel Socket Glides

The IEC Saucer Base™ Ruggedized Light Duty (RLD) Swivel Socket Glides have a curved bottom edge design for improved sliding capability and are ideal for medium duty, high volume applications. These levelers use advanced 3D design. Eight (8) nylon base sizes to choose from: 3/4" to 4", 1/2" thick. The socket swivels approximately 15 degrees from centerline. Steel socket has black trivalent zinc plating.

**Features**
- Black trivalent zinc
- Loads to 1500 lbs
- Corrosion resistant
- 8 base diameters
- Glass-filled nylon
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.
- To order metallic gray, add -GY to p/n.

**Applications**
- Conveyors
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Machinery
- Work tables

**Swivel Glides**

**NEW PRODUCT**
**AVAILABLE FOR PRE-ORDER NOW**
**COMING INTO STOCK SUMMER 2019**

**Saucer Base™ Swivel Glides**

**Low Profile Saucer Base — Swivel Socket Glides**

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<tr>
<th>Steel</th>
<th>Stainless</th>
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<th>Thread Hex A</th>
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<td>IL110-RLD-5BS-T</td>
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<td>5/16-18</td>
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<td>3/8</td>
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<td>IL110-RLD-6B-T</td>
<td>IL110-RLD-6BS-T</td>
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<td>IL110-RLD-7BS-T</td>
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<td>IL110-RLD-8BS-T</td>
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<td>3/4</td>
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**Ruggedized Light Duty Glides**

**Saucer Base™ Swivel Glides**

**3/4" to 4" BASE DIAMETER**
Ruggedized™ Light Duty (RLD) Saucer Base™ Metric Swivel Socket Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Low-Profile Metric Swivel Socket Glides have a curved bottom edge design for improved sliding capability and are ideal for medium duty, high volume applications. These levels use advanced 3D design. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick. The socket swivels approximately 15 degrees from centerline. Steel socket has black trivalent zinc plating.

### Features
- Black trivalent zinc
- Loads to 1500 lbs
- Corrosion resistant
- 8 base diameters
- Glass-filled nylon
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.
- To order metallic gray, add -GY to p/n.

### Applications
- Apis
- Conveyors
- Displays
- Machinery
- Racks
- Work tables
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

### Applications

#### Low Profile Saucer Base — Metric Swivel Socket Glides

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<thead>
<tr>
<th>Steel</th>
<th>Stainless</th>
<th>Load</th>
<th>Thread</th>
<th>Hex</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>F</th>
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<td>IL110-RLD-M8BS-T</td>
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<td>3/4</td>
<td>3/4</td>
<td>3/4</td>
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</tr>
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</table>

#### New Product
Available for Pre-Order Now
Coming into Stock Summer 2019
**Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Swivel Glides**

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Swivel Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

**Applications**
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Stages
- Decks
- Electronic equipment
- Enclosures

**Features**
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n. To order metallic gray, add -GY to p/n.

Optional jam nut (add -JN to part number)

---

**LOW PROFILE SWIVEL SAUCER BASE — 1” to 4” STUD LENGTHS**

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
<th>Thread Size</th>
<th>Hex Size</th>
<th>Top Hex (Allen-drive) Thread &amp; Hex Size Options</th>
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<tr>
<td>IL110-RLD-4BX1-BR</td>
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<tr>
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To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:

<table>
<thead>
<tr>
<th>Thread &amp; Hex Size</th>
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<th>5/16-18</th>
<th>3/8-16</th>
<th>1/2-13</th>
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<th>3/4-10</th>
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<th>1-1/4-7</th>
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<tbody>
<tr>
<td>Top Hex (Allen-drive)</td>
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<tr>
<td>Hex Size</td>
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<td>5/32</td>
<td>3/16</td>
<td>1/4</td>
<td>5/16</td>
<td>3/8</td>
<td>9/16</td>
<td>5/8</td>
</tr>
</tbody>
</table>

More thread sizes and length options for this saucer base design in IEC’s Medium-Duty Leveler catalog.

Optional base colors.
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Swivel Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Swivel Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

### Applications
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Work tables
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

### Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.
- Optional jam nut (add -JN to part number)

### Thread & Hex Size Table

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
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<td>4.3/4</td>
<td>4</td>
<td>3/16</td>
</tr>
<tr>
<td>IL111-RLD-6BX4-HX-SL</td>
<td>1500</td>
<td>1/2-13</td>
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<td>3/4</td>
<td>1</td>
<td>4.3/4</td>
<td>4</td>
<td>3/16</td>
</tr>
</tbody>
</table>

To order optional jam nut add “-JN” to part number.

**Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:**

(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

### Top Hex (Allen-drive) Thread & Hex Size

<table>
<thead>
<tr>
<th>Thread</th>
<th>1/4-20</th>
<th>5/16-18</th>
<th>3/8-16</th>
<th>1/2-13</th>
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<td>Hex Size</td>
<td>1/8</td>
<td>5/32</td>
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<td>1/4</td>
<td>5/16</td>
<td>3/8</td>
<td>9/16</td>
<td>5/8</td>
</tr>
</tbody>
</table>

Optional base colors.
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Swivel Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Swivel Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench.

Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Applications
- Appliances
- Displays
- Racks
- stages
- Decks
- Electronic equipment
- Enclosures

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.
- To order metallic gray, add -GY to p/n.

Optional jam nut (add -JN to part number)

Thread
- 1/4-20
- 5/16-18
- 3/8-16
- 1/2-13
- 5/8-11
- 3/4-10
- 1-8
- 1-1/4-7

Hex Size
- 1/8
- 5/32
- 3/16
- 1/4
- 3/8
- 9/16
- 5/8
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Swivel Glides

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More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n. To order metallic gray, add -GY to p/n.

Applications
- Appliances
- Displays
- Racks
- Work tables
- Conveyors
- Machinery
- Stages
- Decks
- Electronic equipment
- Enclosures

Applications
- Appliances
- Displays
- Racks
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More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

To order optional jam nut add “-JN” to part number.

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
<th>Thread</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
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<td>4</td>
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</tbody>
</table>

Optional jam nut (add -JN to part number)

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Thread</th>
<th>1/4-20</th>
<th>5/16-18</th>
<th>3/8-16</th>
<th>1/2-13</th>
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<th>1-1/4-7</th>
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<td>5/16</td>
<td>3/8</td>
<td>9/16</td>
<td>5/8</td>
</tr>
</tbody>
</table>

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

More thread sizes and length options for this saucer base design in IEC’s Medium-Duty Leveler catalog.

Optional base colors.
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Swivel Glides

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More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Applications
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Work tables
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- B base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.
To order metallic gray, add -GY to p/n.

To order optional jam nut add “-JN” to part number.

Thread
- 1/4-20
- 5/16-18
- 3/8-16
- 1/2-13
- 5/8-11
- 3/4-10
- 1-8
- 1-1/4-7

Hex Size
- 1/8
- 5/32
- 3/16
- 1/4
- 5/16
- 3/8
- 9/16
- 5/8
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Swivel Glides

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More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

**Applications**
- Appliances
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**Features**
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n. To order metallic gray, add -GY to p/n.

Optional jam nut (add -JN to part number)

**Low Profile Swivel Saucer Base — 1” to 4” Stud Lengths**

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
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To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:

(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Swivel Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Swivel Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes to choose from: 3/4" to 4" , 1/2" thick with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Applications
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Work tables
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Stages
- Decks
- Electronic equipment
- Enclosures

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.
- To order metallic gray, add -GY to p/n.
- Optional jam nut (add -JN to part number)
- Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

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<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
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<tr>
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<td>IL116-RLD-7BX3-BR</td>
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<tr>
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</table>

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

| Top Hex (Allen-drive) Thread & Hex Size |
| Thread | 1/4-20 | 5/16-18 | 3/8-16 | 1/2-13 | 5/8-11 | 3/4-10 | 1-8 | 1-1/4-7 |
| Hex Size | 1/8 | 5/32 | 3/16 | 1/4 | 5/16 | 3/8 | 9/16 | 5/8 |
Ruggedized™ Light Duty (RLD) Low-Profile, Saucer Base™ Swivel Glides

The IEC Saucer Base™ Ruggedized™ Light Duty (RLD) Swivel Glides have a curved bottom edge design for improved sliding capability and are ideal for light to medium duty, high volume applications. The RLD series glides use advanced 3D engineering design and composite materials to create a rugged glide, lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes to choose from: 3/4” to 4”, 1/2” thick with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

**Features**
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant
- Curved bottom edge for improved sliding
- Black base standard, to order wood brown, add -BN to p/n.
- To order metallic gray, add -GY to p/n.

**Applications**
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Endorsements

**Steel Load**
- IL117-RLD-4BX1-BR: 100
- IL117-RLD-4BX1-HX-SL: 100
- IL117-RLD-4BX15-BR: 100
- IL117-RLD-4BX15-HX-SL: 100
- IL117-RLD-4B-BR: 100
- IL117-RLD-4B-HX-SL: 100
- IL117-RLD-5BX1-BR: 400
- IL117-RLD-5BX1-HX-SL: 400
- IL117-RLD-5B-BR: 400
- IL117-RLD-5B-HX-SL: 400
- IL117-RLD-5BX3-BR: 400
- IL117-RLD-5BX3-HX-SL: 400
- IL117-RLD-6B-BR: 750
- IL117-RLD-6B-HX-SL: 750
- IL117-RLD-6BX3-BR: 750
- IL117-RLD-6BX3-HX-SL: 750
- IL117-RLD-7B-BR: 1500
- IL117-RLD-7B-HX-SL: 1500
- IL117-RLD-7BX3-BR: 1500
- IL117-RLD-7BX4-HX-SL: 1500

**Thread & Hex Size**
- Top Hex (Allen-drive) Thread & Hex Size table below:
- (For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

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<tr>
<th>Top Hex (Allen-drive) Thread &amp; Hex Size</th>
<th>1/4-20</th>
<th>5/16-18</th>
<th>3/8-16</th>
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<td>5/8</td>
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</table>

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below: (For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

To order optional jam nut add “-JN” to part number.

Top allen-drive broached hex (-BR) Dimension table at bottom of page.

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

More thread sizes and length options for this saucer base design in IEC's Medium-Duty Leveler catalog.
Ruggedized™ Light Duty (RLD) Low-Profile, Poly Fixed Stud Glides

The IEC Poly Base Ruggedized™ Light Duty (RLD) Fixed Stud Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Five (5) nylon base sizes to choose from: 1” to 3”, 3/8” thick. Steel stud and washer with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads up to 1500 lbs
- Corrosion resistant
- Non-swivel fixed base
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Conveyors
- Machinery
- Work tables

<table>
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<th>Steel</th>
<th>Steel with Rubber Pad</th>
<th>Load</th>
<th>Thread</th>
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<td>IL7-RLD-4B-BR</td>
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<tr>
<td>IL7-RLD-6BX4-HX-SL</td>
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<td>2</td>
<td>5/8</td>
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<tr>
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<td>IL7-RLD-7BX3-BR-P</td>
<td>1500</td>
<td>1/2-13</td>
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<td>2</td>
<td>5/8</td>
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<tr>
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<tr>
<td>IL7-RLD-7BX4-BR</td>
<td>IL7-RLD-7BX4-BR-P</td>
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<td>3</td>
<td>5/8</td>
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</table>

To order optional jam nut add “JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Top Hex (Allen-drive) Thread &amp; Hex Size</th>
<th>Thread</th>
<th>Hex Size</th>
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<tr>
<td>1/4-20</td>
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<td>3/8-16</td>
</tr>
<tr>
<td>5/32</td>
<td>3/16</td>
<td>1/4</td>
</tr>
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### Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- Non-swivel fixed base
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

### Applications
- Appliances
- Displays
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

### More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

<table>
<thead>
<tr>
<th>Steel</th>
<th>Steel with Rubber Pad</th>
<th>Load</th>
<th>Thread</th>
<th>A</th>
<th>B</th>
<th>C</th>
</tr>
</thead>
<tbody>
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<td>IL8-RLD-4BX1-BR-P</td>
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<td>5/8</td>
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<td>IL8-RLD-4BX1-HX-SL-P</td>
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<td>IL8-RLD-5B-HX-SL-P</td>
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<tr>
<td>IL8-RLD-5BX3-BR</td>
<td>IL8-RLD-5BX3-BR-P</td>
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<td>IL8-RLD-5BX3-HX-SL-P</td>
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<td>5/8</td>
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<td>IL8-RLD-6B-HX-SL-P</td>
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<td>3/8-16</td>
<td>1-1/2</td>
<td>5/8</td>
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<tr>
<td>IL8-RLD-6BX4-BR</td>
<td>IL8-RLD-6BX4-BR-P</td>
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<td>1-1/2</td>
<td>4</td>
<td>5/8</td>
</tr>
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<td>IL8-RLD-6BX4-HX-SL-P</td>
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<tr>
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<td>1500</td>
<td>1/2-13</td>
<td>5/8</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Optional bottom chamfer (reverse assembly) – with 90° top edge

### Optional jam nut (add -JN to part number)

### To order optional jam nut add “JN” to part number.

### Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Top Hex (Allen-drive) Thread &amp; Hex Size</th>
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<tbody>
<tr>
<td>Thread</td>
</tr>
<tr>
<td>Hex Size</td>
</tr>
</tbody>
</table>
Ruggedized Light Duty (RLD) Low-Profile, Poly Fixed Stud Glides

The IEC Poly Base Ruggedized Light Duty (RLD) Fixed Stud Glides are ideal for light to medium duty, high volume applications. The RLD glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Five (5) nylon base sizes to choose from: 1” to 3”, 3/8” thick. Steel stud and washer with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- Non-swivel fixed base
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications
- Conveyors
- Machinery
- Work tables
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

Thread Options
- 1/4-20
- 5/16-18
- 3/8-16
- 1/2-13
- 5/8-11
- 3/4-10
- 1-8
- 1-1/4-7

Hex Options
- 1/8
- 5/32
- 3/16
- 1/4
- 5/16
- 3/8
- 9/16
- 5/8

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty Leveler catalog.

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Thread</th>
<th>Hex Size</th>
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<th>3/8-16</th>
<th>1/2-13</th>
<th>5/8-11</th>
<th>3/4-10</th>
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<th>1-1/4-7</th>
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<tbody>
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<td></td>
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</tbody>
</table>
Ruggedized™ Light Duty (RLD) Low-Profile, Poly Fixed Stud Glides

The IEC Poly Base Ruggedized™ Light Duty (RLD) Fixed Stud Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Five (5) nylon base sizes to choose from: 1” to 3”, 3/8” thick. Steel stud and washer with black trivalent zinc plating. Optional jam nut (add -JN to part number).

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- Non-swivel fixed base
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- Non-swivel fixed base
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
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- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

More thread sizes and length options for this poly fixed base design in IEC’s Medium-Duty Leveler catalog.

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Steel with Rubber Pad</th>
<th>Load</th>
<th>Thread</th>
<th>A</th>
<th>B</th>
<th>C</th>
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<tbody>
<tr>
<td>IL7M-RLD-4BX1-BR</td>
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<tr>
<td>IL7M-RLD-4B-HX-SL</td>
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<tr>
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<td>5/8</td>
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<tr>
<td>IL7M-RLD-6BX4-BR</td>
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<tr>
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<td>IL7M-RLD-7BX4-BR</td>
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<td>1/2-13</td>
<td>2-1/2</td>
<td>4</td>
<td>5/8</td>
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</table>

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty Leveler catalog.

More thread sizes and length options for this poly fixed base design in IEC’s Medium-Duty Leveler catalog.
Ruggedized™ Light Duty (RLD) Low-Profile, Poly Fixed Stud Glides

The IEC Poly Base Ruggedized™ Light Duty (RLD) Fixed Stud Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Five (5) nylon base sizes to choose from: 1" to 3" thick. Steel stud and washer with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- Non-swivel fixed base
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

Steel
- IL8A-RLD-4BX1-BR
- IL8A-RLD-4BX1-HX-SL
- IL8A-RLD-4BX15-BR
- IL8A-RLD-4BX15-HX-SL
- IL8A-RLD-4B-BR
- IL8A-RLD-4B-HX-SL
- IL8A-RLD-5BX1-BR
- IL8A-RLD-5BX1-HX-SL
- IL8A-RLD-5B-BR
- IL8A-RLD-5B-HX-SL
- IL8A-RLD-5BX3-BR
- IL8A-RLD-5BX3-HX-SL
- IL8A-RLD-6B-BR
- IL8A-RLD-6B-HX-SL
- IL8A-RLD-6BX3-BR
- IL8A-RLD-6BX3-HX-SL
- IL8A-RLD-6BX4-BR
- IL8A-RLD-6BX4-HX-SL
- IL8A-RLD-7B-BR
- IL8A-RLD-7B-HX-SL
- IL8A-RLD-7BX3-BR
- IL8A-RLD-7BX3-HX-SL
- IL8A-RLD-7BX4-BR
- IL8A-RLD-7BX4-HX-SL

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in IEC’s Medium-Duty Leveler catalog.
Ruggedized™ Light Duty (RLD) Low-Profile, Poly Swivel Glides

The IEC Poly Base Ruggedized™ Light Duty (RLD) Swivel Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Five (5) nylon base sizes to choose from: 1” to 4” with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

LOW PROFILE POLY SWIVEL — 1” to 4” STUD LENGTHS

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
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<tbody>
<tr>
<td>IL50-RLD-4BX1-BR</td>
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<td>1/4-20</td>
<td>1/2</td>
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</table>

To order optional jam nut add “-JN” to part number.
Top broached hex, “allen drive,” (BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
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<th>Thread</th>
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<th>3/8-16</th>
<th>1/2-13</th>
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Ruggedized™ Light Duty (RLD) Low-Profile, Poly Swivel Glides

The IEC Poly Base Ruggedized™ Light Duty (RLD) Swivel Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Five (5) nylon base sizes to choose from: 1" to 4" with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables
- Appliances
- Conveyors
- Machinery
- Work tables

Steel	Load	A	B	C	D	E	F	G
IL52-RLD-4BX1-BR	100	1/4-20	1/2	3/4	1-1/2	1-3/4	1	3/16
IL52-RLD-4BX1-HX-SL	100	1/4-20	1/2	3/4	1-1/2	2-1/4	1-1/2	3/16
IL52-RLD-4BX15-BR	100	1/4-20	1/2	3/4	1-1/2	2-1/4	1-1/2	3/16
IL52-RLD-4BX15-HX-SL	100	1/4-20	1/2	3/4	1-1/2	2-1/4	1-1/2	3/16
IL52-RLD-4B-BR	100	1/4-20	1/2	3/4	1-1/2	2-1/4	1-1/2	3/16
IL52-RLD-4B-HX-SL	100	1/4-20	1/2	3/4	1-1/2	2-1/4	1-1/2	3/16
IL52-RLD-5BX1-BR	400	5/16-18	1/2	3/4	1-1/2	1-3/4	1	3/16
IL52-RLD-5BX1-HX-SL	400	5/16-18	1/2	3/4	1-1/2	1-3/4	1	3/16
IL52-RLD-5B-BR	400	5/16-18	1/2	3/4	1-1/2	2-3/4	2	3/16
IL52-RLD-5B-HX-SL	400	5/16-18	1/2	3/4	1-1/2	2-3/4	2	3/16
IL52-RLD-5BX3-BR	400	5/16-18	1/2	3/4	1-1/2	3-3/4	3	3/16
IL52-RLD-5BX3-HX-SL	400	5/16-18	1/2	3/4	1-1/2	3-3/4	3	3/16
IL52-RLD-6B-BR	750	3/8-16	1/2	3/4	1-1/2	2-3/4	2	3/16
IL52-RLD-6B-HX-SL	750	3/8-16	1/2	3/4	1-1/2	2-3/4	2	3/16
IL52-RLD-6BX3-BR	750	3/8-16	1/2	3/4	1-1/2	3-3/4	3	3/16
IL52-RLD-6BX3-HX-SL	750	3/8-16	1/2	3/4	1-1/2	3-3/4	3	3/16
IL52-RLD-6BX4-BR	750	3/8-16	1/2	3/4	1-1/2	4-3/4	4	3/16
IL52-RLD-6BX4-HX-SL	750	3/8-16	1/2	3/4	1-1/2	4-3/4	4	3/16
IL52-RLD-7B-BR	1500	1/2-13	1/2	3/4	1-1/2	2-3/4	2	3/16
IL52-RLD-7B-HX-SL	1500	1/2-13	1/2	3/4	1-1/2	2-3/4	2	3/16
IL52-RLD-7BX3-BR	1500	1/2-13	1/2	3/4	1-1/2	3-3/4	3	3/16
IL52-RLD-7BX3-HX-SL	1500	1/2-13	1/2	3/4	1-1/2	3-3/4	3	3/16
IL52-RLD-7BX4-BR	1500	1/2-13	1/2	3/4	1-1/2	4-3/4	4	3/16
IL52-RLD-7BX4-HX-SL	1500	1/2-13	1/2	3/4	1-1/2	4-3/4	4	3/16

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Top Hex (Allen-drive) Thread &amp; Hex Size</th>
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<tbody>
<tr>
<td>Thread</td>
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<tr>
<td>Hex Size</td>
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</tbody>
</table>
Ruggedized™ Light Duty (RLD) Low-Profile, Poly Swivel Glides

The IEC Poly Base Ruggedized™ Light Duty (RLD) Swivel Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Five (5) nylon base sizes to choose from: 1” to 4” with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

Applications
- Conveyors
- Machinery
- Work tables

Steel Load | A | B | C | D | E | F | G
---|---|---|---|---|---|---|---
IL54-RLD-4BX1-BR | 100 | 1/4-20 | 1/2 | 3/4 | 2 | 1-3/4 | 1 | 3/16
IL54-RLD-4BX1-HX-SL | 100 | 1/4-20 | 1/2 | 3/4 | 2 | 2-1/4 | 1-1/2 | 3/16
IL54-RLD-4BX15-BR | 100 | 1/4-20 | 1/2 | 3/4 | 2 | 2-3/4 | 2 | 3/16
IL54-RLD-4BX15-HX-SL | 100 | 1/4-20 | 1/2 | 3/4 | 2 | 2-3/4 | 2 | 3/16
IL54-RLD-4B-BR | 100 | 1/4-20 | 1/2 | 3/4 | 2 | 3-1/2 | 2 | 3/16
IL54-RLD-4B-HX-SL | 100 | 1/4-20 | 1/2 | 3/4 | 2 | 3-1/2 | 2 | 3/16
IL54-RLD-5BX1-BR | 400 | 5/16-18 | 1/2 | 3/4 | 2 | 1-3/4 | 1 | 3/16
IL54-RLD-5BX1-HX-SL | 400 | 5/16-18 | 1/2 | 3/4 | 2 | 1-3/4 | 1 | 3/16
IL54-RLD-5B-BR | 400 | 5/16-18 | 1/2 | 3/4 | 2 | 2-1/2 | 2 | 3/16
IL54-RLD-5B-HX-SL | 400 | 5/16-18 | 1/2 | 3/4 | 2 | 2-1/2 | 2 | 3/16
IL54-RLD-5BX3-BR | 400 | 5/16-18 | 1/2 | 3/4 | 2 | 3-1/4 | 3 | 3/16
IL54-RLD-5BX3-HX-SL | 400 | 5/16-18 | 1/2 | 3/4 | 2 | 3-1/4 | 3 | 3/16
IL54-RLD-6B-BR | 750 | 3/8-16 | 1/2 | 3/4 | 2 | 2-3/4 | 2 | 3/16
IL54-RLD-6B-HX-SL | 750 | 3/8-16 | 1/2 | 3/4 | 2 | 2-3/4 | 2 | 3/16
IL54-RLD-6BX3-BR | 750 | 3/8-16 | 1/2 | 3/4 | 2 | 3-1/2 | 2 | 3/16
IL54-RLD-6BX3-HX-SL | 750 | 3/8-16 | 1/2 | 3/4 | 2 | 3-1/2 | 2 | 3/16
IL54-RLD-7B-BR | 1500 | 1/2-13 | 1/2 | 3/4 | 2 | 2-3/4 | 2 | 3/16
IL54-RLD-7B-HX-SL | 1500 | 1/2-13 | 1/2 | 3/4 | 2 | 2-3/4 | 2 | 3/16
IL54-RLD-7BX3-BR | 1500 | 1/2-13 | 1/2 | 3/4 | 2 | 3-1/4 | 3 | 3/16
IL54-RLD-7BX3-HX-SL | 1500 | 1/2-13 | 1/2 | 3/4 | 2 | 3-1/4 | 3 | 3/16
IL54-RLD-7BX4-BR | 1500 | 1/2-13 | 1/2 | 3/4 | 2 | 4-3/4 | 4 | 3/16
IL54-RLD-7BX4-HX-SL | 1500 | 1/2-13 | 1/2 | 3/4 | 2 | 4-3/4 | 4 | 3/16

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (BR) Thread & Hex Size table below:
For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.

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</table>

More thread sizes and length options for this poly swivel base design in IEC's Medium-Duty Leveler catalog.
Ruggedized™ Light Duty (RLD) Low-Profile, Poly Swivel Glides

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More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 5 base diameters
- Glass-filled nylon
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

To order optional jam nut add “-JN” to part number.

More thread sizes and lengths for this poly swivel base design in IEC’s Medium-Duty Leveler catalogs.
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Applications

- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

Applications

- Conveyors
- Machinery
- Work tables

NEW PRODUCT  AVAILABLE FOR PRE-ORDER NOW  COMING INTO STOCK SUMMER 2019

LOW PROFILE POLY SWIVEL — 1” to 4” STUD LENGTHS

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<thead>
<tr>
<th>Steel</th>
<th>Load</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
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To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (BR) Thread & Hex Size table below:

(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

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Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

More thread sizes and length options for this poly swivel base design in IEC’s Medium-Duty Leveler catalog.
Ruggedized™ Light Duty (RLD) Nylon Swivel Glides

The IEC Nylon Swivel Ruggedized™ Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes with rubber pad to choose from: 1” to 10” with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric) available for this nylon swivel base design in IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

NYLON SWIVEL — 1” to 4” STUD LENGTHS

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To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
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More thread sizes and length options for this nylon swivel base design in IEC’s Medium-Duty Leveler catalogs.

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
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Ruggedized™ Light Duty (RLD) Nylon Swivel Glides

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More thread sizes and lengths (including metric) available for this nylon swivel base design in IEC's Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Stages
- Decks
- Electronic equipment
- Work tables
- Stages
- Decks
- Electronic equipment
- Work tables

More thread sizes and length options for this nylon swivel base design in IEC's Medium-Duty Leveler catalog.

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<td>1/2</td>
<td>5</td>
<td>4</td>
<td>3/16</td>
</tr>
</tbody>
</table>

To order optional jam nut add "-JN" to part number.
Top broached hex, "allen drive," (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Top Hex (Allen-drive)/Thread &amp; Hex Size</th>
<th>1/4-20</th>
<th>5/16-18</th>
<th>3/8-16</th>
<th>1/2-13</th>
<th>5/8-11</th>
<th>3/4-10</th>
<th>1-8</th>
<th>1-1/4-7</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hex Size</td>
<td>1/8</td>
<td>5/32</td>
<td>3/16</td>
<td>1/4</td>
<td>5/16</td>
<td>3/8</td>
<td>9/16</td>
<td>5/8</td>
</tr>
</tbody>
</table>

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

More thread sizes and length options for this nylon swivel base design in IEC’s Medium-Duty Leveler catalog.

To order optional jam nut add "-JN" to part number.
Ruggedized™ Light Duty (RLD) Nylon Swivel Glides

The IEC Nylon Swivel Ruggedized™ Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes with rubber pad to choose from: 1” to 10” with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

Optional jam nut

More thread sizes and lengths (including metric) available for this nylon swivel base design in IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

Steel

<table>
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<tr>
<th>Thread Size</th>
<th>Load (lbs)</th>
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<th>B</th>
<th>C</th>
<th>D</th>
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<tbody>
<tr>
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<td>1</td>
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<td>1/16</td>
</tr>
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<td>1/16</td>
</tr>
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</table>

To order optional jam nut add "-JN" to part number.
Top broached hex, "allen drive," (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

Top Hex (Allen-drive) Thread & Hex Size

<table>
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<tr>
<th>Thread</th>
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<td>9/16</td>
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<tr>
<td>1-1/4-7</td>
<td>5/8</td>
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</tbody>
</table>
Ruggedized™ Light Duty (RLD) Nylon Swivel Glides

The IEC Nylon Swivel Ruggedized™ Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes with rubber pad to choose from: 1” to 10” with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enduses

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
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</table>

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Top Hex (Allen-drive) Thread &amp; Hex Size</th>
<th>1/4-20</th>
<th>5/16-18</th>
<th>3/8-16</th>
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<td>9/16</td>
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</tbody>
</table>
Ruggedized™ Light Duty (RLD) Nylon Swivel Glides

The IEC Nylon Swivel Ruggedized™ Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes with rubber pad to choose from: 1" to 10" with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric) available for this base style in our Medium-Duty Leveler catalog.

**Features**
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber pad
- Optional jam nut (-JN)
- RoHS compliant

**Applications**
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

**More thread sizes and length options** for this nylon swivel base design in IEC’s Medium-Duty Leveler catalog.

**Standard finish** is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

**To order optional jam nut add “-JN” to part number.**

**Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:**
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Applications
- Appliances
- Displays
- Racks
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- Stages
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- Electronic equipment
- Enduses

Thread
- 1/4-20
- 5/16-18
- 3/8-16
- 1/2-13
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- 3/4-10
- 1-8
- 1-1/4-7

Hex Size
- 1/8
- 5/32
- 3/16
- 1/4
- 5/16
- 9/16
- 5/8

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
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**Ruggedized™ Light Duty (RLD) Nylon Swivel Glides**

The IEC Nylon Swivel Ruggedized™ Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes with rubber pad to choose from: 1” to 10” with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

**Features**
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
- RoHS compliant

**Applications**
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Vending Machines
- Stages
- Work tables
- Enclosures

**Steel Load     A   B   C   D   E   F   G**

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To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:

(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)
Ruggedized™ Light Duty (RLD) Nylon Swivel Glides

The IEC Nylon Swivel Ruggedized™ Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes with rubber pad to choose from: 1” to 10” with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric) available for this base style in our Medium-Duty Leveler catalog.

Features
• Black trivalent zinc
• Top hex drive options
• Top slot feature
• Loads to 1500 lbs
• Lag holes
• Corrosion resistant
• 15 degree swivel
• 8 base diameters
• Glass-filled nylon
• Rubber Pad
• Optional jam nut (-JN)
• RoHS compliant

Applications
• Appliances
• Conveyors
• Displays
• Machinery
• Racks
• Work tables
• Vending Machines
• Stages
• Electronic equipment
• Enduses

To order optional jam nut add “-JN” to part number.
Top broached hex, “allen drive” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)
Ruggedized™ Light Duty (RLD) Low-Profile, Steel Swivel Stud Glides

The IEC Steel Base Ruggedized™ Light Duty (RLD) Swivel Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just features: Internal top allen-drive broached hex (BR) or external top slotted hex (HX-SL) for a socket or open end wrench. Six (6) steel base sizes to choose from: 3/4” to 4” . Steel stud and base with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Heavy-Duty Leveler catalog.

**Features**
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 13-degree swivel
- 6 base diameters
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

**Applications**
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

**Steel Swivel — 1” to 4” Stud Lengths**

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<td>IL60-RLD-7BX3-BR</td>
<td>IL60-RLD-7BX3-BR-P</td>
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<td>1 1/2-13</td>
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<td>2 3/4</td>
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<td>2 3/4</td>
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<td>3/16</td>
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</tbody>
</table>

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
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<th>Top Hex (Allen-drive) Thread &amp; Hex Size</th>
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<tbody>
<tr>
<td>Hex Size</td>
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<td>Thread</td>
</tr>
</tbody>
</table>

To see IEC’s Heavy-Duty Leveler catalog.
Ruggedized™ Light Duty (RLD) Low-Profile, Steel Swivel Stud Glides

The IEC Steel Base Ruggedized™ Light Duty (RLD) Swivel Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (BR) or external top slotted hex (HX-SL) for a socket or open end wrench. Six (6) steel base sizes to choose from: 3/4” to 4”. Steel stud and base with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Heavy-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 6 base diameters
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

NEW PRODUCT                      AVAILABLE FOR PRE-ORDER NOW                     COMING INTO STOCK SUMMER 2019

More thread sizes and length options for this steel swivel base design in IEC’s Heavy-Duty Leveler catalog.

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Heavy-Duty Leveler catalog.

To order optional jam nut add “-JN” to part number.
Top broached hex, “allen drive,” (BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

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<tr>
<th>Thread</th>
<th>Hex Size</th>
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<tbody>
<tr>
<td>1/4-20</td>
<td>5/32</td>
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<tr>
<td>3/8-16</td>
<td>5/16</td>
</tr>
<tr>
<td>1/2-13</td>
<td>1/4</td>
</tr>
<tr>
<td>3/4-10</td>
<td>3/8</td>
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<tr>
<td>1-8</td>
<td>9/16</td>
</tr>
<tr>
<td>1-1/4-7</td>
<td>5/8</td>
</tr>
</tbody>
</table>

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Applications
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- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

Load Capacity (lbs)
- 100
- 200
- 300
- 400
- 500
- 750
- 1500

Steel
- Steel with Rubber Pad
- IL64-RLD-4BX1-BR
- IL64-RLD-5B-HX-SL
- IL64-RLD-6BX4-BR
- IL64-RLD-7BX4-BR
- IL64-RLD-8BX4-BR
- IL64-RLD-9BX4-BR
- IL64-RLD-10BX4-BR

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<th>5/8-11</th>
<th>3/4-10</th>
<th>1-8</th>
<th>1-1/4-7</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hex Size</td>
<td>1/8</td>
<td>5/32</td>
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<td>1/4</td>
<td>5/16</td>
<td>3/8</td>
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- Electronic equipment
- Enclosures

To order optional jam nut add “-JN” to part number.

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Heavy-Duty Leveler catalog.

More thread sizes and length options for this steel swivel base design in IEC’s Heavy-Duty Leveler catalog.

STEEL SWIVEL — 1” to 4” STUD LENGTHS

<table>
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<tr>
<th>Steel</th>
<th>Steel with Rubber Pad</th>
<th>Load</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4-20</td>
<td>5/16-18</td>
<td>7/16-18</td>
<td>1/2</td>
<td>3/4</td>
<td>2-1/2</td>
<td>3-3/4</td>
<td>4-3/4</td>
<td>5-3/4</td>
<td>6-3/4</td>
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<tbody>
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<td>1/2</td>
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<td>1-3/4</td>
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<td>3/16</td>
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<td>IL68-RLD-4B-BR-P</td>
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More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Heavy-Duty Leveler catalog.

**Features**
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 6 base diameters
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

**Applications**
- Appliances
- Displays
- Machinery
- Racks
- Work tables
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

To order optional jam nut add “-JN” to part number.

To order with 1/8” black rubber pad, (add “-P”).

To order with two (2) 5/8” dia. lag holes centered at 2-3/4”, (add, “-H”). Only available on 4” base.
Ruggedized® Light Duty (RLD) Hi-Pro® Fixed Stud Vibe-Glides*

The IEC high-profile fixed stud Vibe-Glide® (Patent pending) features IEC’s Ridge-Grip® design and are ideal for vibration and noise dampening, anti-skid, anti-marring and electrical isolation applications. Especially useful for raising and isolating electronic equipment, appliances, scales, audio and video equipment, optics, furniture, displays, racks, instruments, and for automotive, medical, fitness, marine, machinery, hotel and restaurant and HVAC applications. IEC’s unique vibration design features a series of inner rings of varying heights and thicknesses to provide superior vibration dampening and stability in a compact form. The high-profile feature aids cleaning, ventilation, inspection and equipment isolation.

Available in multiple materials including Urethane (TPU), Elastomer (TPE), and Polypropylene (non-vibration dampening). TPU and TPE can be made with differing shore (A) hardness (durometer) in order to achieve the appropriate combination of load support rating and vibration dampening effectiveness. Our standard offerings are listed here. Available in two base diameters, 1-1/2” and 2”. The load rating shown is based on the weight distribution being applied to the thread. If equipment is resting directly on the base, the load rating is 3x higher. The 2” base has a higher load rating due to the thicker ring sizes on the bottom of the flexible base.

The steel stud has trivalent clear zinc plating. Also available with a steel female socket with 1/2-13 or 3/8-16 thread, or a thru-hole to fit a 5/16” or smaller screw to attach to your equipment or furniture. The base can be produced in various colors (brown, tan, gray, etc.) upon request. Just let us know your requirements and we will work with you.

Features
• Vibration dampening rubber bases
• Ridge-Grip® base design
• Loads to 1000 lbs
• Steel and Stainless studs
• Anti-skid and anti-marr
• Electrical isolation
• Corrosion resistant
• RoHS compliant
• Top hex and slot options

Applications
• Scales
• Audio and video equipment
• Appliances
• Instruments
• Furniture
• HVAC
• Stages
• Electronic and medical equipment
• Enclosures
• Racks
• Conveyors
• Fitness equipment
• Machinery
• Work Tables
• Displays
• Kitchen equipment

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Features
• Vibration dampening rubber bases
• Ridge-Grip® base design
• Loads to 1000 lbs
• Steel and Stainless studs
• Anti-skid and anti-marr
• Electrical isolation
• Corrosion resistant
• RoHS compliant
• Top hex and slot options

Applications
• Scales
• Audio and video equipment
• Appliances
• Instruments
• Furniture
• HVAC
• Stages
• Electronic and medical equipment
• Enclosures
• Racks
• Conveyors
• Fitness equipment
• Machinery
• Work Tables
• Displays
• Kitchen equipment

The st...
Ruggedized® Light Duty (RLD) Hi-Pro® Fixed Stud Vibe-Glides®

The IEC high-profile fixed stud Vibe-Glide® (Patent pending) features IEC’s Ridge-Grip® design and are ideal for vibration and noise dampening, anti-skid, anti-marring and electrical isolation applications. Especially useful for raising and isolating electronic equipment, appliances, scales, audio and video equipment, optics, furniture, displays, racks, instruments, and for automotive, medical, fitness, marine, machinery, hotel and restaurant and HVAC applications. IEC’s unique vibration design features a series of inner rings of varying heights and thicknesses to provide superior vibration dampening and stability in a compact form. The high-profile feature aids cleaning, ventilation, inspection and equipment isolation.

Available in multiple materials including Urethane (TPU), Elastomer (TPE), and Polypropylene (non-vibration dampening). TPU and TPE can be made with differing shore (A) hardness (durometer) in order to achieve the appropriate combination of load rating due to the thicker ring sizes on the bottom of the flexible base.

The steel stud has trivalent clear zinc plating. Also available with a steel female socket (-A) hardness (durometer) upon request. Just let us know your requirements and we will work with you.

Features
- Vibration dampening rubber bases
- Ridge-Grip® base design
- Loads to 1000 lbs
- Steel and Stainless studs
- Anti-skid and anti-marr
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IEC Vibe-Glide®

Current IEC Vibe-Glide® offerings:
- Soft-Flex®
- Standard-Flex®
- Firm-Flex®
- Hard-Flex®
- Rubber, Elastomer (TPE) & Urethane (TPU)

Available in various diameters:
- 1-1/2” to 2” base diameter

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Ruggedized® Light Duty (RLD) Hi-Pro® Fixed Stud Vibe-Glides®
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The steel stud has travertine clear zinc plating. Also available with a steel female socket with 1/2-13 or 3/8-16 thread, or a thru-hole to fit a 5/16" or smaller screw to attach to your equipment or furniture. The base can be produced in various colors (brown, tan, gray, etc.) upon request. Just let us know your requirements and we will work with you.

### Features
- Vibration dampening rubber bases
- Ridge-Grip® base design
- Loads to 1000 lbs
- Steel and Stainless studs
- Anti-skid and anti-marr
- Electrical isolation
- Corrosion resistant
- RoHS compliant
- Top hex and slot options

### Applications
- Scales
- Audio and video equipment
- Appliances
- Instruments
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- Racks
- Conveyors
- Fitness equipment
- Machinery
- Work Tables
- Displays
- Kitchen equipment

---

### IEC Vibe-Glide®

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<thead>
<tr>
<th>Shore A</th>
<th>Type</th>
<th>Soft-Flex® TPE</th>
<th>Standard-Flex® TPE</th>
<th>Firm-Flex® TPU</th>
<th>Hard-Flex® TPU</th>
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### RUGGEDIZED LIGHT DUTY GLIDES

- **HI-PRO® FIXED STUD VIBRATION GLIDES**
  - 1-1/2" to 2" BASE DIAMETER

---

### Steel and Stainless Steel High Profile Fixed Stud Vibration Glides

<table>
<thead>
<tr>
<th>Steel</th>
<th>Stainless Steel</th>
<th>Load</th>
<th>Thread</th>
<th>A</th>
<th>B</th>
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<td>IL82-HPVG-5Bx125-45</td>
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<td>IL82-HPVG-4Bx175-45</td>
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<td>3/4</td>
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</tr>
<tr>
<td>IL82-HPVG-4Bx1/2-HX-SL-45</td>
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<td>1/4-20</td>
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<td>1/2</td>
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</tr>
<tr>
<td>IL82-HPVG-4Bx1/2-45</td>
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<td>1/4-20</td>
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<td>1/2</td>
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<td>IL82-HPVG-4Bx1/4-45</td>
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<td>1/4-20</td>
<td>1-1/2</td>
<td>1/4</td>
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Ruggedized® Light Duty (RLD) Hi-Pro® Fixed Stud Vibe-Glides®
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Features
• Vibration dampening rubber bases
• Ridge-Grip® base design
• Loads to 1000 lbs
• Steel and Stainless studies
• Anti-skid and anti-marr
• Electrical isolation
• Corrosion resistant
• RoHS compliant
• Top hex and slot options

Applications
• Scales
• Audio and video equipment
• Appliances
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• Furniture
• HVAC
• Stages
• Electronic and medical equipment
• Enclosures
• Racks
• Conveyors
• Fitness equipment
• Machinery
• Work Tables
• Displays
• Kitchen equipment

Steel and Stainless Steel High Profile Fixed Stud Vibration Glides

- Standard-Flex® (45-A Durometer) Fixed Stud Vibe-Glide®

<table>
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<tr>
<th>Steel</th>
<th>Stainless Steel</th>
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<th>Thread</th>
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<th>B</th>
<th>C</th>
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<td>IL84-HPVG-4Bx1-HX-SL-45</td>
<td>IL84-HPVG-4BSx1-45</td>
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<td>IL84-HPVG-4BSx1-45</td>
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<td>1/4-20</td>
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<td>1/2</td>
<td>1</td>
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<td>IL84-HPVG-4Bx3/4-HX-SL-45</td>
<td>IL84-HPVG-4BSx3/4-45</td>
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<td>1/4-20</td>
<td>2</td>
<td>3/4</td>
<td>1</td>
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<tr>
<td>IL84-HPVG-4Bx3/4-45</td>
<td>IL84-HPVG-4BSx3/4-45</td>
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<td>1/4-20</td>
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<td>3/4</td>
<td>1</td>
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<td>IL84-HPVG-4BSx1/2-45</td>
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<td>1/4-20</td>
<td>2</td>
<td>1</td>
<td>1</td>
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<tr>
<td>IL84-HPVG-4Bx1/2-45</td>
<td>IL84-HPVG-4BSx1/2-45</td>
<td>200</td>
<td>1/4-20</td>
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<tr>
<td>IL84-HPVG-5Bx1-HX-SL-45</td>
<td>IL84-HPVG-5BSx1-45</td>
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<tr>
<td>IL84-HPVG-5Bx1-45</td>
<td>IL84-HPVG-5BSx1-45</td>
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<td>IL84-HPVG-5BSx3/4-45</td>
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<td>5/16-18</td>
<td>2</td>
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<td>IL84-HPVG-5Bx3/4-45</td>
<td>IL84-HPVG-5BSx3/4-45</td>
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<td>IL84-HPVG-5BSx1-45</td>
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<td>IL84-HPVG-5BSx3/4-45</td>
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<td>IL84-HPVG-5Bx3/4-45</td>
<td>IL84-HPVG-5BSx3/4-45</td>
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<td>5/16-18</td>
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<td>3/4</td>
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IEC Vibe-Glide®
TPE & TPU standard offerings

<table>
<thead>
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<th>Type</th>
<th>Soft Flex® TPE</th>
<th>Soft Flex® TPE</th>
<th>Standard-Flex® TPE</th>
<th>Firm-Flex® TPU</th>
<th>Hard Flex® TPU</th>
<th>Extra Hard (Skate Wheel)</th>
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<td>15</td>
<td>25</td>
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The steel stud has trivalent clear zinc plating. Also available with a steel female socket on the bottom of the flexible base.

**Features**
- Vibration dampening rubber bases
- Ridge-Grip® base design
- Load to 1000 lbs
- Steel and Stainless studs
- Anti-skid and anti-marr
- Electrical isolation
- Corrosion resistant
- RoHS compliant
- Top hex and slot options

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- Displays
- Kitchen equipment

**Steel and Stainless Steel High Profile Fixed Stud Vibration Glides**

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<td>IL82-HPG-48x3/4-60</td>
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</tr>
<tr>
<td>IL82-HPG-56x3/4-60</td>
<td>250</td>
<td>1-1/2</td>
<td>3/4</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>IL82-HPG-56x3/4-2X-60</td>
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<td>2</td>
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<tr>
<td>IL82-HPG-56x1-60</td>
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<tr>
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<tr>
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<tr>
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<td>250</td>
<td>1-1/2</td>
<td>4</td>
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<td></td>
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</table>

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Ruggedized® Light Duty (RLD) Hi-Pro® Fixed Stud Vibe-Glides®

The IEC high-profile fixed stud Vibe-Glide® (Patent pending) features IEC’s Ridge-Grip® design and are ideal for vibration and noise dampening, anti-skid, anti-marring and electrical isolation applications. Especially useful for raising and isolating electronic equipment, appliances, scales, audio and video equipment, optics, furniture, displays, racks, instruments, and for automotive, medical, fitness, marine, machinery, hotel and restaurant and HVAC applications. IEC’s unique vibration design features a series of inner rings of varying heights and thicknesses to provide superior vibration dampening and stability in a compact form. The high-profile feature aids cleaning, ventilation, inspection and equipment isolation.

Available in multiple materials including Urethane (TPU), Elastomer (TPE), and Polypropylene (non-vibration dampening). TPU and TPE can be made with differing shore (A) hardness (durometer) in order to achieve the appropriate combination of load support rating and vibration dampening effectiveness. Our standard offerings are listed here. Available in two base diameters, 1 1/2” and 2”. The load rating shown is based on the weight distribution being applied to the thread. If equipment is resting directly on the base, the load rating is 3x higher. The 1/4-20 load rating is lower than the other thread sizes due to the smaller bolt head size molded into the flexible base. The 2” base has a higher load rating due to the thicker ring sizes on the bottom of the flexible base.

The steel stud has trivalent clear zinc plating. Also available with a steel female socket (-A) hardness (durometer) upon request. Just let us know your requirements and we will work with you.

Applications
- Scales
- Audio and video equipment
- Appliances
- Instruments
- Furniture
- HVAC
- Stages
- Electronic and mechanical equipment
- Enclosures
- Racks
- Conveyors
- Fitness equipment
- Machinery
- Work Tables
- Displays
- Kitchen equipment

Steel
- Stainless Steel
- High Profile Fixed Stud Vibe-Glides

- Steel and Stainless Steel High Profile Fixed Stud Vibe-Glides
- Stainless Steel Load Thread A B C
- Steel and Stainless Steel High Profile Fixed Stud Vibe-Glides
- Stainless Steel Load Thread A B C

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Ruggedized® Light Duty (RLD) Hi-Pro® Fixed Stud Vibe-Glides®

The IEC high-profile fixed stud Vibe-Glide® (Patent pending) features IEC’s Ridge-Grip® design and are ideal for vibration and noise dampening, anti-skid, anti-marring and electrical isolation applications. Especially useful for raising and isolating electronic equipment, appliances, scales, audio and video equipment, optics, furniture, displays, racks, instruments, and for automotive, medical, fitness, marine, machinery, hotel and restaurant and HVAC applications. IEC’s unique vibration design features a series of inner rings of varying heights and thicknesses to provide superior vibration dampening and stability in a compact form. The high-profile feature aids cleaning, ventilation, inspection and equipment isolation.

Available in multiple materials including Urethane (TPU), Elastomer (TPE), and Polypropylene (non-vibration dampening). TPU and TPE can be made with differing shore (A) hardness (durometer) in order to achieve the appropriate combination of load support rating and vibration dampening effectiveness. Our standard offerings are listed here. Available in two base diameters, 1-1/2” and 2”. The load rating shown is based on the weight distribution being applied to the thread. If equipment is resting directly on the base, the load rating is 3x higher. The 1/4-20 load rating is lower than the other thread sizes due to the smaller bolt head size molded into the flexible base. The 2” base has a higher load rating due to the thicker ring sizes on the bottom of the flexible base.

The steel stud has trivalent clear zinc plating. Also available with a steel female socket on the bottom of the flexible base. The 2” base has a higher load rating due to the thicker ring sizes directly on the base, the load rating is 3x higher. The 1/4-20 load rating is lower due to the weight distribution being applied to the thread. If equipment is resting on the base, the load rating is 3x higher. The 1/4-20 load rating is lower due to the weight distribution being applied to the thread. If equipment is resting on the base, the load rating is 3x higher.

<table>
<thead>
<tr>
<th>Features</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vibration dampening rubber bases</td>
<td>Scales, Audio and video equipment, Appliances, Instruments, Furniture, HVAC, Stages, Electronic and medical equipment, Enclosures, Racks, Conveyors, Fitness equipment, Machinery, Work Tables, Displays, Kitchen equipment</td>
</tr>
</tbody>
</table>

The steel stud is trivalent clear zinc plating. Also available with a steel female socket with 1/2-13 or 3/8-16 thread, or a thru-hole to fit a 5/16” or smaller screw to attach to your equipment or furniture. The base can be produced in various colors (brown, tan, gray, etc.) upon request. Just let us know your requirements and we will work with you.

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Ruggedized® Light Duty (RLD) Hi-Pro® Fixed Stud Vibe-Glides®

The IEC high-profile fixed stud Vibe-Glide® (Patent pending) features IEC’s Ridge-Grip® design and are ideal for vibration and noise damping, anti-skid, anti-marring and electrical isolation applications. Especially useful for raising and isolating electronic equipment, appliances, scales, audio and video equipment, optics, furniture, displays, racks, instruments, and for automotive, medical, fitness, marine, machinery, hotel and restaurant and HVAC applications. IEC’s unique vibration design features a series of inner rings of varying heights and thicknesses to provide superior vibration damping and stability in a compact form. The high-profile feature aids cleaning, ventilation, inspection and equipment isolation.

Available in multiple materials including Urethane (TPU), Elastomer (TPE), and Polypropylene (non-vibration damping). TPU and TPE can be made with differing shore (A) hardness (durometer) in order to achieve the appropriate combination of load support rating and vibration damping effectiveness. Our standard offerings are listed here. Available in two base diameters, 1 1/2" and 2". The load rating shown is based on the weight distribution being applied to the thread. If equipment is resting directly on the base, the load rating is 3x higher. The 1/4-20 load rating is lower than the other thread sizes due to the smaller bolt head size molded into the flexible base. The 2" base has a higher load rating due to the thicker ring sizes on the bottom of the flexible base.

The steel stud has trivalent clear zinc plating. Also available with a steel female socket with 1/2-13 or 3/8-16 thread, or a thru-hole to fit a 5/16” or smaller screw to attach to your equipment or furniture. The base can be produced in various colors (brown, tan, gray, etc.) upon request. Just let us know your requirements and we will work with you.

Features
- Vibration damping rubber bases
- Ridge-Grip® base design
- Loads to 1000 lbs
- Steel and Stainless studs
- Anti-skid and anti-marr
- Electrical isolation
- Corrosion resistant
- RoHS compliant
- Top hex and slot options

Applications
- Scales
- Audio and video equipment
- Appliances
- Instruments
- Furniture
- HVAC
- Stages
- Electronic and medical equipment
- Enclosures
- Racks
- Conveyors
- Fitness equipment
- Machinery
- Work Tables
- Displays
- Kitchen equipment

IEC Vibe-Glide® TPE & TPU standard offerings

<table>
<thead>
<tr>
<th>Shore A</th>
<th>Soft Flex® TPE</th>
<th>Medium Soft Flex® TPE</th>
<th>Standard Flex® TPE</th>
<th>Firm Flex® TPE</th>
<th>Hard Flex® TPE</th>
<th>Extra Hard Flex® TPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rubber, Elastomer (TPE) &amp; Urethane (TPU)</td>
<td>Soft (Mouse Pad)</td>
<td>Medium Soft (Bottle Nipple)</td>
<td>Standard Hard (Pink Eraser)</td>
<td>Medium Hard (Wiper Blades)</td>
<td>Hard (Tire tread)</td>
<td>Extra Hard (Skate Wheel)</td>
</tr>
<tr>
<td>Shore A</td>
<td>10</td>
<td>15</td>
<td>20</td>
<td>25</td>
<td>30</td>
<td>35</td>
</tr>
</tbody>
</table>
Ruggedized® Light Duty (RLD) Hi-Pro® Fixed Socket Vibe-Glides®

The IEC high-profile fixed socket Vibe-Glide® (Patent pending) features IEC’s Ridge-Grip® design and are ideal for vibration and noise dampening, anti-skid, anti-marring and electrical isolation applications. Especially useful for raising and isolating electronic equipment, appliances, scales, audio and video equipment, optics, furniture, displays, racks, instruments, and for automotive, medical, fitness, marine, machinery, hotel and restaurant and HVAC applications. IEC’s unique vibration design features a series of inner rings of varying heights and thicknesses to provide superior vibration dampening and stability in a compact form. The high-profile feature aids cleaning, ventilation, inspection and equipment isolation.

Available in multiple materials including Urethane (TPU), Elastomer (TPE), and Polypropylene (non-vibration dampening). TPU and TPE can be made with differing shore (A) hardness (durometer) in order to achieve the appropriate combination of load support rating and vibration dampening effectiveness. Our standard offerings are listed here. Available in two base diameters, 1-1/2” and 2”.

The load rating shown is based on the weight distribution being applied to the thread. If equipment is resting directly on the base, the load rating is 3x higher. The 2” base has a higher load rating due to the thicker ring sizes on the bottom of the flexible base.

The steel socket has trivalent clear zinc plating. Also available with a steel stud or a thru-hole to fit a 5/16” or smaller screw to attach to your equipment or furniture. Available in two base diameters, 1-1/2” and 2”.

Features
- Vibration dampening rubber bases
- Ridge-Grip® base design
- Loads to 1000 lbs
- Steel and Stainless sockets
- Anti-skid and anti-marr
- Electrical isolation
- Corrosion resistant
- Oil and solvent resistant
- RoHS compliant

Applications
- Scales
- Audio and video equipment
- Appliances
- Instruments
- Furniture
- HVAC
- Stages
- Electronic and medical equipment
- Enclosures
- Racks
- Conveyors
- Fitness equipment
- Machinery
- Work Tables
- Displays
- Kitchen equipment

<table>
<thead>
<tr>
<th>IEC Vibe-Glide® Type</th>
<th>TPE &amp; TPU standard offerings</th>
<th>Shores A, Shore B, Shore C</th>
<th>Shore D</th>
<th>Shore E</th>
<th>Shore F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soft-Flex® (30-A Durometer) Fixed Socket Vibe-Glide®</td>
<td>Steel</td>
<td>Stainless Steel</td>
<td>Load</td>
<td>Thread</td>
<td>A</td>
</tr>
<tr>
<td>Standard-Flex® (45-A Durometer) Fixed Socket Vibe-Glide®</td>
<td>Steel</td>
<td>Stainless Steel</td>
<td>Load</td>
<td>Thread</td>
<td>A</td>
</tr>
<tr>
<td>Firm-Flex® (60-A Durometer) Fixed Socket Vibe-Glide®</td>
<td>Steel</td>
<td>Stainless Steel</td>
<td>Load</td>
<td>Thread</td>
<td>A</td>
</tr>
<tr>
<td>Hard-Flex® (75-A Durometer) Fixed Socket Vibe-Glide®</td>
<td>Steel</td>
<td>Stainless Steel</td>
<td>Load</td>
<td>Thread</td>
<td>A</td>
</tr>
</tbody>
</table>

Thread x “B” depth

Thread x “B” depth

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Ruggedized® Light Duty (RLD) Thru-Hole (Non-Threaded) Vibe-Glides®

The IEC high-profile non-threaded Vibe-Glide® (Patent pending) features IEC’s Ridge-Grip® design and are ideal for vibration and noise dampening, anti-skid, anti-marring and electrical isolation applications. It has a thru-hole to accept your own wood screw, machine screw or rivet. Especially useful for raising and isolating electronic equipment, appliances, scales, audio and video equipment, optics, furniture, displays, racks, instruments, and for automotive, medical, fitness, marine, machinery, hotel and restaurant and HVAC applications. IEC’s unique vibration design features a series of inner rings of varying heights and thicknesses to provide superior vibration dampening and stability in a compact form. The high-profile feature aids cleaning, ventilation, inspection and equipment isolation.

Available in multiple materials including Urethane (TPU), Elastomer (TPE), and Polypropylene (non-vibration dampening). TPU and TPE can be made with differing shore (A) hardness (durometer) in order to achieve the appropriate combination of load support rating and vibration dampening effectiveness. Our standard offerings are listed here. Available in two base diameters, 1-1/2” and 2”.

Features
- Vibration dampening rubber bases
- Ridge-Grip® base design
- Loads to 1500 lbs
- Anti-skid and anti-marr
- Electrical isolation
- Corrosion resistant
- Oil and solvent resistant
- RoHS compliant

Applications
- Scales
- Audio and video equipment
- Appliances
- Instruments
- Furniture
- HVAC
- Stages
- Electronic and medical equipment
- Enclosures
- Racks
- Conveyors
- Fitness equipment
- Machinery
- Work Tables
- Displays
- Kitchen equipment

Non Threaded Bottom

<table>
<thead>
<tr>
<th>IEC Vibe-Glide® TPE &amp; TPU standard offerings</th>
<th>Soft-Flex® TPE</th>
<th>Standard-Flex® TPE</th>
<th>Firm-Flex® TPE</th>
<th>Hard-Flex® TPE</th>
<th>Extra Hard (Skate Wheel)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Type</strong></td>
<td><strong>Soft</strong></td>
<td><strong>Medium Soft</strong></td>
<td><strong>Medium Hard</strong></td>
<td><strong>Hard</strong></td>
<td><strong>Extra Hard</strong></td>
</tr>
<tr>
<td>Rubber, Elastomer (TPE) &amp; Urethane (TPU)</td>
<td>10 15 20</td>
<td>25 30 35</td>
<td>40</td>
<td>45 50 55</td>
<td>60 65 70</td>
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<tr>
<td><strong>Shore A</strong></td>
<td>75 80 85 90 95</td>
<td>100</td>
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</table>
Ruggzed™ Light Duty (RLD) HI-PRO® POLY BASE FIXED STUD GLIDE

The IEC High Profile Steel Poly Base Fixed Stud Glide features IEC’s Ridge-Grip® design and is ideal for light-duty load requirements. The high-profile base is useful for raising kitchen equipment, furniture, grocery displays, fitness equipment, electronic equipment and other products for ease of cleaning, sweeping, mopping, ventilation, etc. The stud will tilt several degrees under load to compensate for unlevel surfaces. Cost-effective for applications not requiring a swivel base.

Black zinc plated steel stud and black polypropylene base, 1” thick. Two base sizes to choose from (1-1/2" to 2").

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- 8 base diameters
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

Conveyors
- Machinery
- Work tables

Thread
1/4-20 5/16-18 3/8-16 1/2-13 5/8-11 3/4-10 1-8 1-1/4-7

Hex

To order optional jam nut add “-JN” to part number.

Top broached hex, ”allen drive,” (-BR) Thread & Hex Size table below:

<table>
<thead>
<tr>
<th>Top Hex (Allen-drive) Thread &amp; Hex Size</th>
<th>1/4-20</th>
<th>3/8-16</th>
<th>1/2-13</th>
<th>5/8-11</th>
<th>3/4-10</th>
<th>1-8</th>
<th>1-1/4-7</th>
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</table>

HI PRO® FIXED STUD GLIDES — 1” to 4” STUD LENGTHS

Steel | Load | A | B | C | D | E | F | G |
<table>
<thead>
<tr>
<th></th>
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<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
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</thead>
<tbody>
<tr>
<td>IL140 RLD-4BX1-BR</td>
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<td>1/4-20</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>2-1/4</td>
<td>1</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-4BX1-BX1-HX-SL</td>
<td>100</td>
<td>1/4-20</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>2-3/4</td>
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<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-4BX15-BR</td>
<td>100</td>
<td>1/4-20</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>2-3/4</td>
<td>1-1/8</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-4BX15-HX-SL</td>
<td>100</td>
<td>1/4-20</td>
<td>1/2</td>
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<td>1-1/2</td>
<td>2-3/4</td>
<td>1-1/8</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-4BX1-BR</td>
<td>400</td>
<td>5/16-18</td>
<td>1/2</td>
<td>1-1/4</td>
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<td>1</td>
<td>3/16</td>
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<tr>
<td>IL140 RLD-4BX1-HX-SL</td>
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<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>2-1/4</td>
<td>1-1/8</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-5BX1-BR</td>
<td>400</td>
<td>5/16-18</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>3-1/4</td>
<td>1-1/8</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-5BX1-HX-SL</td>
<td>400</td>
<td>5/16-18</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>3-1/4</td>
<td>1-1/8</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-5BX3-BR</td>
<td>400</td>
<td>5/16-18</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>4-1/4</td>
<td>1-1/8</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-5BX3-HX-SL</td>
<td>400</td>
<td>5/16-18</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>4-1/4</td>
<td>1-1/8</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-6BX1-BR</td>
<td>750</td>
<td>3/8-16</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>2-1/4</td>
<td>1</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-6BX1-BX1-HX-SL</td>
<td>750</td>
<td>3/8-16</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>2-1/4</td>
<td>1-1/8</td>
<td>3/16</td>
</tr>
<tr>
<td>IL140 RLD-6BX1-BR</td>
<td>750</td>
<td>3/8-16</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>4-1/4</td>
<td>1</td>
<td>3/16</td>
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<tr>
<td>IL140 RLD-6BX1-HX-SL</td>
<td>750</td>
<td>3/8-16</td>
<td>1/2</td>
<td>1-1/4</td>
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<td>3/16</td>
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<td>IL140 RLD-6BX1-BR</td>
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<td>3/16</td>
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<tr>
<td>IL140 RLD-6BX1-BX1-HX-SL</td>
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<td>1/2-13</td>
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</tr>
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<td>1-1/2</td>
<td>4-1/4</td>
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<td>3/16</td>
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<tr>
<td>IL140 RLD-7BX3-HX-SL</td>
<td>1500</td>
<td>1/2-13</td>
<td>1/2</td>
<td>1-1/4</td>
<td>1-1/2</td>
<td>4-1/4</td>
<td>1-1/8</td>
<td>3/16</td>
</tr>
</tbody>
</table>

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

More thread sizes and length options for this saucer base design in IEC’s Medium-Duty Leveler catalog.
**Ruggedized™ Light Duty (RLD) HI-PRO® POLY BASE FIXED STUD GLIDE**

The IEC High Profile Steel Poly Base Fixed Stud Glide features IEC’s Ridge-Grip® design and is ideal for light-duty load requirements. The high-profile base is useful for raising kitchen equipment, furniture, grocery displays, fitness equipment, electronic equipment and other products for ease of cleaning, sweeping, mopping, ventilation, etc. The stud will tilt several degrees under load to compensate for unlevel surfaces. Cost-effective for applications not requiring a swivel base. Black zinc plated steel stud and black polypropylene base, 1" thick. Two base sizes to choose from (1-1/2" to 2").

**Applications**
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

**Features**
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- 8 base diameters
- RoHS compliant

**Applications**
- Conveyors
- Machinery
- Work tables

**Top Hex (Allen-drive) Thread & Hex Size**

<table>
<thead>
<tr>
<th>Thread</th>
<th>1/4-20</th>
<th>5/16-18</th>
<th>3/8-16</th>
<th>1/2-13</th>
<th>5/8-11</th>
<th>3/4-10</th>
<th>1-8</th>
<th>1-1/4-7</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hex Size</td>
<td>1/8</td>
<td>5/32</td>
<td>3/16</td>
<td>1/4</td>
<td>5/16</td>
<td>3/8</td>
<td>9/16</td>
<td>5/8</td>
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**Thread Sizes and Length Options**

For more thread sizes and length options for this saucer base design in IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

**Standard Finish**
Black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

**To order optional jam nut add "-JN" to part number.**

**Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:**

(For 3/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)
For higher load ratings, more thread sizes in steel and stainless steel and top hex and slot features, see IEC's Knob Style Glides in our Heavy Duty Leveler catalog.

KNOB STYLE SOCKET TYPE GLIDES (LEVELERS/KNOBS)
These low-profile polypropylene levelers/knobs are designed for use with socket head allen bolts or threaded rod of various lengths. They are available with three different female thread types: brass insert (-BI), steel hex nut (-HN), or threads molded directly into the polypropylene (-MT). The height of all base sizes is 3/8" thick. The PVC base is a flexible, non-skid and non-marring, rubber-like material.

PN (brass) | PN (hex nut) | PN (molded) | Thread | Base Dia. | Load (lbs.)
--- | --- | --- | --- | --- | ---
IL83-4B-BI | IL83-4B-HN | IL83-4B-MT | 1/4-20 | 1 1/2 | 100
IL83-5B-BI | IL83-5B-HN | IL83-5B-MT | 5/16-18 | 1 1/2 | 250
IL83-6B-BI | IL83-6B-HN | IL83-6B-MT | 3/8-16 | 1 1/2 | 250
IL85-4B-BI | IL85-4B-HN | IL85-4B-MT | 1/4-20 | 2 | 100
IL85-5B-BI | IL85-5B-HN | IL85-5B-MT | 5/16-18 | 2 | 250
IL85-6B-BI | IL85-6B-HN | IL85-6B-MT | 3/8-16 | 2 | 250
IL87-4B-BI | IL87-4B-HN | IL87-4B-MT | 1/4-20 | 2 1/2 | 100
IL87-5B-BI | IL87-5B-HN | IL87-5B-MT | 5/16-18 | 2 1/2 | 250
IL87-6B-BI | IL87-6B-HN | IL87-6B-MT | 3/8-16 | 2 1/2 | 250
IL89-4B-BI | IL89-4B-HN | IL89-4B-MT | 1/4-20 | 3 | 100
IL89-5B-BI | IL89-5B-HN | IL89-5B-MT | 5/16-18 | 3 | 250
IL89-6B-BI | IL89-6B-HN | IL89-6B-MT | 3/8-16 | 3 | 250

* Partially threaded 1" length

PN (PVC) | Thread | Base Dia. | Load (lbs.)
--- | --- | --- | ---
IL84-5B-PVC | 1/4-20 | 1 1/2 | 75
IL84-5B-PVC | 5/16-18 | 1 1/2 | 75
IL84-6B-PVC | 3/8-16 | 1 1/2 | 75

For higher load ratings, more thread sizes in steel and stainless steel and top hex and slot features, see IEC's Knob Style Glides in our Heavy Duty Leveler catalog.

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# Your Contact Information

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# Standard Product Request

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Comments:

# CUSTOM or MODIFIED Product Request

SIMILAR TO IEC PN#: _____________________________

**BASE**

- DIAMETER: 
- MATERIAL: 
- SWIVEL: 
- FINISH:  
  - Gold Iridite
  - Black Chromate
  - Clear Chromate

**STUD**

- LENGTH: 
- THREAD: 
- MATERIAL: 

**OPTIONAL FEATURES**

- TOP-A-JUST: 
- INTERNAL BROACH: 
- NON-SKID PAD: 
- HEX HEAD: 
- LAG HOLES: 
- SQUARE HEAD: 
- HEAT TREATED STUD: 
- TOP SLOT: 
- QUANTITY REQUESTED: 
- EST ANNUAL USAGE: 

Comments / Special Instructions:

PLEASE FAX THIS FORM TO: 562-498-2275
Warranty & Disclaimer

IEC warrants each product against defects in workmanship and material for 90 days from the date of delivery to the user. The warranty is limited to the repair or replacement of any part(s) which are found by IEC to be defective and does not apply to ordinary wear tear, abuse, misapplications and altered products.

All data, dimensions and tables have been thoroughly checked but we can not assume liability for any possible errors or omissions. If you find an error, please notify us so we can correct it for future editions. We reserve the right to change designs and/or specifications without notice. In the event of a change, every attempt will be made to notify the current users.

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