



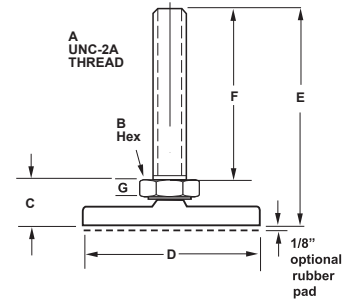
RUGGEDIZED LIGHT DUTY GLIDES

LOW-PROFILE, STEEL SWIVEL

3/4" BASE DIAMETER

Ruggedized® Light Duty (RLD) Low-Profile, Steel Swivel Stud Glides

The IEC Steel Base Ruggedized® Light Duty (RLD) Swivel Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Six (6) steel base sizes to choose from: 3/4" to 4". Steel stud and base with black trivalent zinc plating. Optional jam nut (add -JN to part number).



More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Heavy-Duty Leveler catalog.

Features

- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 6 base diameters
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications

- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

Optional jam nut (add -JN to part number) →



TOP EXTERNAL SLOTTED HEX DRIVE (-HX-SL)		TOP ALLEN-DRIVE BROACHED HEX (-BR)	
	<p>1/4-20 Hex = 5/32</p> <p>5/16-18 Hex = 7/32</p> <p>3/8-16 Hex = 1/4</p> <p>1/2-13 Hex = 5/16</p>		<p>Top allen-drive broached hex (-BR)</p> <p>Dimension table at bottom of page.</p>

STEEL SWIVEL — 1" to 4" STUD LENGTHS

Steel	Steel with Rubber Pad	Load	A	B	C	D	E	F	G
IL60-RLD-4BX1-BR	IL60-RLD-4BX1-BR-P	100	1/4-20	1/2	3/4	3/4	1-3/4	1	3/16
IL60-RLD-4BX1-HX-SL	IL60-RLD-4BX1-HX-SL-P	100	1/4-20	1/2	3/4	3/4	1-3/4	1	3/16
IL60-RLD-4BX15-BR	IL60-RLD-4BX15-BR-P	100	1/4-20	1/2	3/4	3/4	2-1/4	1-1/2	3/16
IL60-RLD-4BX15-HX-S	IL60-RLD-4BX15-HX-SL-P	100	1/4-20	1/2	3/4	3/4	2-1/4	1-1/2	3/16
IL60-RLD-4B-BR	IL60-RLD-4B-BR-P	100	1/4-20	1/2	3/4	3/4	2-3/4	2	3/16
IL60-RLD-4B-HX-SL	IL60-RLD-4B-HX-SL-P	100	1/4-20	1/2	3/4	3/4	2-3/4	2	3/16
IL60-RLD-5BX1-BR	IL60-RLD-5BX1-BR-P	400	5/16-18	1/2	3/4	3/4	1-3/4	1	3/16
IL60-RLD-5BX1-HX-SL	IL60-RLD-5BX1-HX-SL-P	400	5/16-18	1/2	3/4	3/4	1-3/4	1	3/16
IL60-RLD-5B-BR	IL60-RLD-5B-BR-P	400	5/16-18	1/2	3/4	3/4	2-3/4	2	3/16
IL60-RLD-5B-HX-SL	IL60-RLD-5B-HX-SL-P	400	5/16-18	1/2	3/4	3/4	2-3/4	2	3/16
IL60-RLD-5BX3-BR	IL60-RLD-5BX3-BR-P	400	5/16-18	1/2	3/4	3/4	3-3/4	3	3/16
IL60-RLD-5BX3-HX-SL	IL60-RLD-5BX3-HX-SL-P	400	5/16-18	1/2	3/4	3/4	3-3/4	3	3/16
IL60-RLD-6B-BR	IL60-RLD-6B-BR-P	750	3/8-16	1/2	3/4	3/4	2-3/4	2	3/16
IL60-RLD-6B-HX-SL	IL60-RLD-6B-HX-SL-P	750	3/8-16	1/2	3/4	3/4	2-3/4	2	3/16
IL60-RLD-6BX3-BR	IL60-RLD-6BX3-BR-P	750	3/8-16	1/2	3/4	3/4	3-3/4	3	3/16
IL60-RLD-6BX3-HX-SL	IL60-RLD-6BX3-HX-SL-P	750	3/8-16	1/2	3/4	3/4	3-3/4	3	3/16
IL60-RLD-6BX4-BR	IL60-RLD-6BX4-BR-P	750	3/8-16	1/2	3/4	3/4	4-3/4	4	3/16
IL60-RLD-6BX4-HX-SL	IL60-RLD-6BX4-HX-SL-P	750	3/8-16	1/2	3/4	3/4	4-3/4	4	3/16
IL60-RLD-7B-BR	IL60-RLD-7B-BR-P	1500	1/2-13	1/2	3/4	3/4	2-3/4	2	3/16
IL60-RLD-7B-HX-SL	IL60-RLD-7B-HX-SL-P	1500	1/2-13	1/2	3/4	3/4	2-3/4	2	3/16
IL60-RLD-7BX3-BR	IL60-RLD-7BX3-BR-P	1500	1/2-13	1/2	3/4	3/4	3-3/4	3	3/16
IL60-RLD-7BX3-HX-SL	IL60-RLD-7BX3-HX-SL-P	1500	1/2-13	1/2	3/4	3/4	3-3/4	3	3/16
IL60-RLD-7BX4-BR	IL60-RLD-7BX4-BR-P	1500	1/2-13	1/2	3/4	3/4	4-3/4	4	3/16
IL60-RLD-7BX4-HX-SL	IL60-RLD-7BX4-HX-SL-P	1500	1/2-13	1/2	3/4	3/4	4-3/4	4	3/16

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC's Heavy-Duty Leveler catalog.

More thread sizes and length options for this steel swivel base design in IEC's Heavy-Duty Leveler catalog.

To order optional jam nut add "-JN" to part number.
 Top broached hex, "allen drive," (-BR) Thread & Hex Size table below:
 (For 5/8-11 thru 1-1/4-7 thread sizes, see IEC's Medium-Duty Leveler catalog.)

Top Hex (Allen-drive) Thread & Hex Size								
Thread	1/4-20	5/16-18	3/8-16	1/2-13	5/8-11	3/4-10	1-8	1-1/4-7
Hex Size	1/8	5/32	3/16	1/4	5/16	3/8	9/16	5/8



RUGGEDIZED LIGHT DUTY GLIDES

LOW-PROFILE, STEEL SWIVEL

1-1/4" BASE DIAMETER

Ruggedized® Light Duty (RLD) Low-Profile, Steel Swivel Stud Glides

The IEC Steel Base Ruggedized® Light Duty (RLD) Swivel Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Six (6) steel base sizes to choose from: 3/4" to 4". Steel stud and base with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Heavy-Duty Leveler catalog.

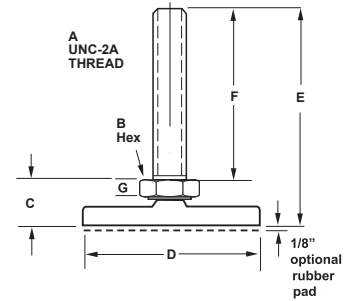
Features

- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 6 base diameters
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications

- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

Optional jam nut (add -JN to part number) →



TOP EXTERNAL SLOTTED HEX DRIVE (-HX-SL)		TOP ALLEN-DRIVE BROACHED HEX (-BR)	
	<p>1/4-20 Hex = 5/32</p> <p>5/16-18 Hex = 7/32</p> <p>3/8-16 Hex = 1/4</p> <p>1/2-13 Hex = 5/16</p>		<p>Top allen-drive broached hex (-BR)</p> <p>Dimension table at bottom of page.</p>

STEEL SWIVEL — 1" to 4" STUD LENGTHS

Steel	Steel with Rubber Pad	Load	A	B	C	D	E	F	G
IL62-RLD-4BX1-BR	IL62-RLD-4BX1-BR-P	100	1/4-20	1/2	3/4	1-1/4	1-3/4	1	3/16
IL62-RLD-4BX1-HX-SL	IL62-RLD-4BX1-HX-SL-P	100	1/4-20	1/2	3/4	1-1/4	1-3/4	1	3/16
IL62-RLD-4BX15-BR	IL62-RLD-4BX15-BR-P	100	1/4-20	1/2	3/4	1-1/4	2-1/4	1-1/2	3/16
IL62-RLD-4BX15-HX-S	IL62-RLD-4BX15-HX-SL-P	100	1/4-20	1/2	3/4	1-1/4	2-1/4	1-1/2	3/16
IL62-RLD-4B-BR	IL62-RLD-4B-BR-P	100	1/4-20	1/2	3/4	1-1/4	2-3/4	2	3/16
IL62-RLD-4B-HX-SL	IL62-RLD-4B-HX-SL-P	100	1/4-20	1/2	3/4	1-1/4	2-3/4	2	3/16
IL62-RLD-5BX1-BR	IL62-RLD-5BX1-BR-P	400	5/16-18	1/2	3/4	1-1/4	1-3/4	1	3/16
IL62-RLD-5BX1-HX-SL	IL62-RLD-5BX1-HX-SL-P	400	5/16-18	1/2	3/4	1-1/4	1-3/4	1	3/16
IL62-RLD-5B-BR	IL62-RLD-5B-BR-P	400	5/16-18	1/2	3/4	1-1/4	2-3/4	2	3/16
IL62-RLD-5B-HX-SL	IL62-RLD-5B-HX-SL-P	400	5/16-18	1/2	3/4	1-1/4	2-3/4	2	3/16
IL62-RLD-5BX3-BR	IL62-RLD-5BX3-BR-P	400	5/16-18	1/2	3/4	1-1/4	3-3/4	3	3/16
IL62-RLD-5BX3-HX-SL	IL62-RLD-5BX3-HX-SL-P	400	5/16-18	1/2	3/4	1-1/4	3-3/4	3	3/16
IL62-RLD-6B-BR	IL62-RLD-6B-BR-P	750	3/8-16	1/2	3/4	1-1/4	2-3/4	2	3/16
IL62-RLD-6B-HX-SL	IL62-RLD-6B-HX-SL-P	750	3/8-16	1/2	3/4	1-1/4	2-3/4	2	3/16
IL62-RLD-6BX3-BR	IL62-RLD-6BX3-BR-P	750	3/8-16	1/2	3/4	1-1/4	3-3/4	3	3/16
IL62-RLD-6BX3-HX-SL	IL62-RLD-6BX3-HX-SL-P	750	3/8-16	1/2	3/4	1-1/4	3-3/4	3	3/16
IL62-RLD-6BX4-BR	IL62-RLD-6BX4-BR-P	750	3/8-16	1/2	3/4	1-1/4	4-3/4	4	3/16
IL62-RLD-6BX4-HX-SL	IL62-RLD-6BX4-HX-SL-P	750	3/8-16	1/2	3/4	1-1/4	4-3/4	4	3/16
IL62-RLD-7B-BR	IL62-RLD-7B-BR-P	1500	1/2-13	1/2	3/4	1-1/4	2-3/4	2	3/16
IL62-RLD-7B-HX-SL	IL62-RLD-7B-HX-SL-P	1500	1/2-13	1/2	3/4	1-1/4	2-3/4	2	3/16
IL62-RLD-7BX3-BR	IL62-RLD-7BX3-BR-P	1500	1/2-13	1/2	3/4	1-1/4	3-3/4	3	3/16
IL62-RLD-7BX3-HX-SL	IL62-RLD-7BX3-HX-SL-P	1500	1/2-13	1/2	3/4	1-1/4	3-3/4	3	3/16
IL62-RLD-7BX4-BR	IL62-RLD-7BX4-BR-P	1500	1/2-13	1/2	3/4	1-1/4	4-3/4	4	3/16
IL62-RLD-7BX4-HX-SL	IL62-RLD-7BX4-HX-SL-P	1500	1/2-13	1/2	3/4	1-1/4	4-3/4	4	3/16

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC's Heavy-Duty Leveler catalog.

More thread sizes and length options for this steel swivel base design in IEC's Heavy-Duty Leveler catalog.

To order optional jam nut add "-JN" to part number.

Top broached hex, "allen drive," (-BR) Thread & Hex Size table below:

(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC's Medium-Duty Leveler catalog.)

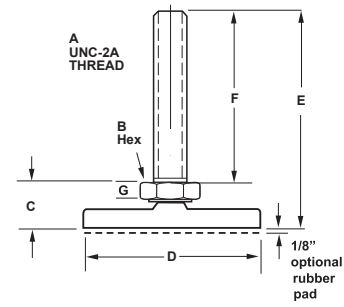
Top Hex (Allen-drive) Thread & Hex Size								
Thread	1/4-20	5/16-18	3/8-16	1/2-13	5/8-11	3/4-10	1-8	1-1/4-7
Hex Size	1/8	5/32	3/16	1/4	5/16	3/8	9/16	5/8



RUGGEDIZED LIGHT DUTY GLIDES
LOW-PROFILE, STEEL SWIVEL
1-7/8" BASE DIAMETER

Ruggedized® Light Duty (RLD) Low-Profile, Steel Swivel Stud Glides

The IEC *Steel Base Ruggedized® Light Duty (RLD) Swivel Glides* are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Six (6) steel base sizes to choose from: 3/4" to 4". Steel stud and base with black trivalent zinc plating. Optional jam nut (add -JN to part number).



More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Heavy-Duty Leveler catalog.

Features

- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 6 base diameters
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications

- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

Optional jam nut (add -JN to part number) →



TOP EXTERNAL SLOTTED HEX DRIVE (-HX-SL)		TOP ALLEN-DRIVE BROACHED HEX (-BR)	
	<p>1/4-20 Hex = 5/32</p> <p>5/16-18 Hex = 7/32</p> <p>3/8-16 Hex = 1/4</p> <p>1/2-13 Hex = 5/16</p>		<p>Top allen-drive broached hex (-BR)</p> <p>Dimension table at bottom of page.</p>

STEEL SWIVEL — 1" to 4" STUD LENGTHS

Steel	Steel with Rubber Pad	Load	A	B	C	D	E	F	G
IL64-RLD-4BX1-BR	IL64-RLD-4BX1-BR-P	100	1/4-20	1/2	3/4	1-7/8	1-3/4	1	3/16
IL64-RLD-4BX1-HX-SL	IL64-RLD-4BX1-HX-SL-P	100	1/4-20	1/2	3/4	1-7/8	1-3/4	1	3/16
IL64-RLD-4BX15-BR	IL64-RLD-4BX15-BR-P	100	1/4-20	1/2	3/4	1-7/8	2-1/4	1-1/2	3/16
IL64-RLD-4BX15-HX-S	IL64-RLD-4BX15-HX-SL-P	100	1/4-20	1/2	3/4	1-7/8	2-1/4	1-1/2	3/16
IL64-RLD-4B-BR	IL64-RLD-4B-BR-P	100	1/4-20	1/2	3/4	1-7/8	2-3/4	2	3/16
IL64-RLD-4B-HX-SL	IL64-RLD-4B-HX-SL-P	100	1/4-20	1/2	3/4	1-7/8	2-3/4	2	3/16
IL64-RLD-5BX1-BR	IL64-RLD-5BX1-BR-P	400	5/16-18	1/2	3/4	1-7/8	1-3/4	1	3/16
IL64-RLD-5BX1-HX-SL	IL64-RLD-5BX1-HX-SL-P	400	5/16-18	1/2	3/4	1-7/8	1-3/4	1	3/16
IL64-RLD-5B-BR	IL64-RLD-5B-BR-P	400	5/16-18	1/2	3/4	1-7/8	2-3/4	2	3/16
IL64-RLD-5B-HX-SL	IL64-RLD-5B-HX-SL-P	400	5/16-18	1/2	3/4	1-7/8	2-3/4	2	3/16
IL64-RLD-5BX3-BR	IL64-RLD-5BX3-BR-P	400	5/16-18	1/2	3/4	1-7/8	3-3/4	3	3/16
IL64-RLD-5BX3-HX-SL	IL64-RLD-5BX3-HX-SL-P	400	5/16-18	1/2	3/4	1-7/8	3-3/4	3	3/16
IL64-RLD-6B-BR	IL64-RLD-6B-BR-P	750	3/8-16	1/2	3/4	1-7/8	2-3/4	2	3/16
IL64-RLD-6B-HX-SL	IL64-RLD-6B-HX-SL-P	750	3/8-16	1/2	3/4	1-7/8	2-3/4	2	3/16
IL64-RLD-6BX3-BR	IL64-RLD-6BX3-BR-P	750	3/8-16	1/2	3/4	1-7/8	3-3/4	3	3/16
IL64-RLD-6BX3-HX-SL	IL64-RLD-6BX3-HX-SL-P	750	3/8-16	1/2	3/4	1-7/8	3-3/4	3	3/16
IL64-RLD-6BX4-BR	IL64-RLD-6BX4-BR-P	750	3/8-16	1/2	3/4	1-7/8	4-3/4	4	3/16
IL64-RLD-6BX4-HX-SL	IL64-RLD-6BX4-HX-SL-P	750	3/8-16	1/2	3/4	1-7/8	4-3/4	4	3/16
IL64-RLD-7B-BR	IL64-RLD-7B-BR-P	1500	1/2-13	1/2	3/4	1-7/8	2-3/4	2	3/16
IL64-RLD-7B-HX-SL	IL64-RLD-7B-HX-SL-P	1500	1/2-13	1/2	3/4	1-7/8	2-3/4	2	3/16
IL64-RLD-7BX3-BR	IL64-RLD-7BX3-BR-P	1500	1/2-13	1/2	3/4	1-7/8	3-3/4	3	3/16
IL64-RLD-7BX3-HX-SL	IL64-RLD-7BX3-HX-SL-P	1500	1/2-13	1/2	3/4	1-7/8	3-3/4	3	3/16
IL64-RLD-7BX4-BR	IL64-RLD-7BX4-BR-P	1500	1/2-13	1/2	3/4	1-7/8	4-3/4	4	3/16
IL64-RLD-7BX4-HX-SL	IL64-RLD-7BX4-HX-SL-P	1500	1/2-13	1/2	3/4	1-7/8	4-3/4	4	3/16

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC's Heavy-Duty Leveler catalog.

More thread sizes and length options for this steel swivel base design in IEC's Heavy-Duty Leveler catalog.

To order optional jam nut add "-JN" to part number.
Top broached hex, "allen drive," (-BR) Thread & Hex Size table below:
 (For 5/8-11 thru 1-1/4-7 thread sizes, see IEC's Medium-Duty Leveler catalog.)

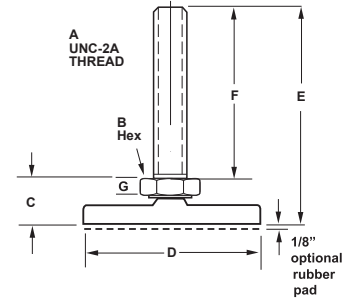
Top Hex (Allen-drive) Thread & Hex Size								
Thread	1/4-20	5/16-18	3/8-16	1/2-13	5/8-11	3/4-10	1-8	1-1/4-7
Hex Size	1/8	5/32	3/16	1/4	5/16	3/8	9/16	5/8



RUGGEDIZED LIGHT DUTY GLIDES
LOW-PROFILE, STEEL SWIVEL
2-1/2" BASE DIAMETER

Ruggedized® Light Duty (RLD) Low-Profile, Steel Swivel Stud Glides

The IEC *Steel Base Ruggedized® Light Duty (RLD) Swivel Glides* are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Six (6) steel base sizes to choose from: 3/4" to 4". Steel stud and base with black trivalent zinc plating. Optional jam nut (add -JN to part number).



More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Heavy-Duty Leveler catalog.

Features

- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 6 base diameters
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications

- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

Optional jam nut (add -JN to part number) →



TOP EXTERNAL SLOTTED HEX DRIVE (-HX-SL)		TOP ALLEN-DRIVE BROACHED HEX (-BR)	
	<p>1/4-20 Hex = 5/32</p> <p>5/16-18 Hex = 7/32</p> <p>3/8-16 Hex = 1/4</p> <p>1/2-13 Hex = 5/16</p>		<p>Top allen-drive broached hex (-BR)</p> <p>Dimension table at bottom of page.</p>

STEEL SWIVEL — 1" to 4" STUD LENGTHS

Steel	Steel with Rubber Pad	Load	A	B	C	D	E	F	G
IL66-RLD-4BX1-BR	IL66-RLD-4BX1-BR-P	100	1/4-20	1/2	3/4	2-1/2	1-3/4	1	3/16
IL66-RLD-4BX1-HX-SL	IL66-RLD-4BX1-HX-SL-P	100	1/4-20	1/2	3/4	2-1/2	1-3/4	1	3/16
IL66-RLD-4BX15-BR	IL66-RLD-4BX15-BR-P	100	1/4-20	1/2	3/4	2-1/2	2-1/4	1-1/2	3/16
IL66-RLD-4BX15-HX-S	IL66-RLD-4BX15-HX-SL-P	100	1/4-20	1/2	3/4	2-1/2	2-1/4	1-1/2	3/16
IL66-RLD-4B-BR	IL66-RLD-4B-BR-P	100	1/4-20	1/2	3/4	2-1/2	2-3/4	2	3/16
IL66-RLD-4B-HX-SL	IL66-RLD-4B-HX-SL-P	100	1/4-20	1/2	3/4	2-1/2	2-3/4	2	3/16
IL66-RLD-5BX1-BR	IL66-RLD-5BX1-BR-P	400	5/16-18	1/2	3/4	2-1/2	1-3/4	1	3/16
IL66-RLD-5BX1-HX-SL	IL66-RLD-5BX1-HX-SL-P	400	5/16-18	1/2	3/4	2-1/2	1-3/4	1	3/16
IL66-RLD-5B-BR	IL66-RLD-5B-BR-P	400	5/16-18	1/2	3/4	2-1/2	2-3/4	2	3/16
IL66-RLD-5B-HX-SL	IL66-RLD-5B-HX-SL-P	400	5/16-18	1/2	3/4	2-1/2	2-3/4	2	3/16
IL66-RLD-5BX3-BR	IL66-RLD-5BX3-BR-P	400	5/16-18	1/2	3/4	2-1/2	3-3/4	3	3/16
IL66-RLD-5BX3-HX-SL	IL66-RLD-5BX3-HX-SL-P	400	5/16-18	1/2	3/4	2-1/2	3-3/4	3	3/16
IL66-RLD-6B-BR	IL66-RLD-6B-BR-P	750	3/8-16	1/2	3/4	2-1/2	2-3/4	2	3/16
IL66-RLD-6B-HX-SL	IL66-RLD-6B-HX-SL-P	750	3/8-16	1/2	3/4	2-1/2	2-3/4	2	3/16
IL66-RLD-6BX3-BR	IL66-RLD-6BX3-BR-P	750	3/8-16	1/2	3/4	2-1/2	3-3/4	3	3/16
IL66-RLD-6BX3-HX-SL	IL66-RLD-6BX3-HX-SL-P	750	3/8-16	1/2	3/4	2-1/2	3-3/4	3	3/16
IL66-RLD-6BX4-BR	IL66-RLD-6BX4-BR-P	750	3/8-16	1/2	3/4	2-1/2	4-3/4	4	3/16
IL66-RLD-6BX4-HX-SL	IL66-RLD-6BX4-HX-SL-P	750	3/8-16	1/2	3/4	2-1/2	4-3/4	4	3/16
IL66-RLD-7B-BR	IL66-RLD-7B-BR-P	1500	1/2-13	1/2	3/4	2-1/2	2-3/4	2	3/16
IL66-RLD-7B-HX-SL	IL66-RLD-7B-HX-SL-P	1500	1/2-13	1/2	3/4	2-1/2	2-3/4	2	3/16
IL66-RLD-7BX3-BR	IL66-RLD-7BX3-BR-P	1500	1/2-13	1/2	3/4	2-1/2	3-3/4	3	3/16
IL66-RLD-7BX3-HX-SL	IL66-RLD-7BX3-HX-SL-P	1500	1/2-13	1/2	3/4	2-1/2	3-3/4	3	3/16
IL66-RLD-7BX4-BR	IL66-RLD-7BX4-BR-P	1500	1/2-13	1/2	3/4	2-1/2	4-3/4	4	3/16
IL66-RLD-7BX4-HX-SL	IL66-RLD-7BX4-HX-SL-P	1500	1/2-13	1/2	3/4	2-1/2	4-3/4	4	3/16

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC's Heavy-Duty Leveler catalog.

More thread sizes and length options for this steel swivel base design in IEC's Heavy-Duty Leveler catalog.

To order optional jam nut add "-JN" to part number.
 Top broached hex, "allen drive," (-BR) Thread & Hex Size table below:
 (For 5/8-11 thru 1-1/4-7 thread sizes, see IEC's Medium-Duty Leveler catalog.)

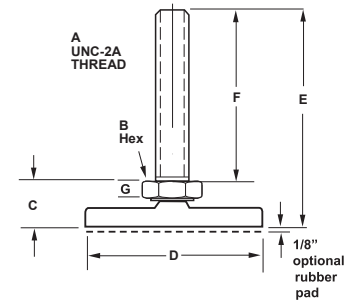
Top Hex (Allen-drive) Thread & Hex Size								
Thread	1/4-20	5/16-18	3/8-16	1/2-13	5/8-11	3/4-10	1-8	1-1/4-7
Hex Size	1/8	5/32	3/16	1/4	5/16	3/8	9/16	5/8



RUGGEDIZED LIGHT DUTY GLIDES
LOW-PROFILE, STEEL SWIVEL
3" BASE DIAMETER

Ruggedized® Light Duty (RLD) Low-Profile, Steel Swivel Stud Glides

The IEC Steel Base Ruggedized® Light Duty (RLD) Swivel Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Six (6) steel base sizes to choose from: 3/4" to 4". Steel stud and base with black trivalent zinc plating. Optional jam nut (add -JN to part number).



More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our Heavy-Duty Leveler catalog.

Features

- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 6 base diameters
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications

- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

Optional jam nut (add -JN to part number) →



TOP EXTERNAL SLOTTED HEX DRIVE (-HX-SL)		TOP ALLEN-DRIVE BROACHED HEX (-BR)	
	<p>1/4-20 Hex = 5/32</p> <p>5/16-18 Hex = 7/32</p> <p>3/8-16 Hex = 1/4</p> <p>1/2-13 Hex = 5/16</p>		<p>Top allen-drive broached hex (-BR)</p> <p>Dimension table at bottom of page.</p>

STEEL SWIVEL — 1" to 4" STUD LENGTHS

Steel	Steel with Rubber Pad	Load	A	B	C	D	E	F	G
IL68-RLD-4BX1-BR	IL68-RLD-4BX1-BR-P	100	1/4-20	1/2	3/4	3	1-3/4	1	3/16
IL68-RLD-4BX1-HX-SL	IL68-RLD-4BX1-HX-SL-P	100	1/4-20	1/2	3/4	3	1-3/4	1	3/16
IL68-RLD-4BX15-BR	IL68-RLD-4BX15-BR-P	100	1/4-20	1/2	3/4	3	2-1/4	1-1/2	3/16
IL68-RLD-4BX15-HX-S	IL68-RLD-4BX15-HX-SL-P	100	1/4-20	1/2	3/4	3	2-1/4	1-1/2	3/16
IL68-RLD-4B-BR	IL68-RLD-4B-BR-P	100	1/4-20	1/2	3/4	3	2-3/4	2	3/16
IL68-RLD-4B-HX-SL	IL68-RLD-4B-HX-SL-P	100	1/4-20	1/2	3/4	3	2-3/4	2	3/16
IL68-RLD-5BX1-BR	IL68-RLD-5BX1-BR-P	400	5/16-18	1/2	3/4	3	1-3/4	1	3/16
IL68-RLD-5BX1-HX-SL	IL68-RLD-5BX1-HX-SL-P	400	5/16-18	1/2	3/4	3	1-3/4	1	3/16
IL68-RLD-5B-BR	IL68-RLD-5B-BR-P	400	5/16-18	1/2	3/4	3	2-3/4	2	3/16
IL68-RLD-5B-HX-SL	IL68-RLD-5B-HX-SL-P	400	5/16-18	1/2	3/4	3	2-3/4	2	3/16
IL68-RLD-5BX3-BR	IL68-RLD-5BX3-BR-P	400	5/16-18	1/2	3/4	3	3-3/4	3	3/16
IL68-RLD-5BX3-HX-SL	IL68-RLD-5BX3-HX-SL-P	400	5/16-18	1/2	3/4	3	3-3/4	3	3/16
IL68-RLD-6B-BR	IL68-RLD-6B-BR-P	750	3/8-16	1/2	3/4	3	2-3/4	2	3/16
IL68-RLD-6B-HX-SL	IL68-RLD-6B-HX-SL-P	750	3/8-16	1/2	3/4	3	2-3/4	2	3/16
IL68-RLD-6BX3-BR	IL68-RLD-6BX3-BR-P	750	3/8-16	1/2	3/4	3	3-3/4	3	3/16
IL68-RLD-6BX3-HX-SL	IL68-RLD-6BX3-HX-SL-P	750	3/8-16	1/2	3/4	3	3-3/4	3	3/16
IL68-RLD-6BX4-BR	IL68-RLD-6BX4-BR-P	750	3/8-16	1/2	3/4	3	4-3/4	4	3/16
IL68-RLD-6BX4-HX-SL	IL68-RLD-6BX4-HX-SL-P	750	3/8-16	1/2	3/4	3	4-3/4	4	3/16
IL68-RLD-7B-BR	IL68-RLD-7B-BR-P	1500	1/2-13	1/2	3/4	3	2-3/4	2	3/16
IL68-RLD-7B-HX-SL	IL68-RLD-7B-HX-SL-P	1500	1/2-13	1/2	3/4	3	2-3/4	2	3/16
IL68-RLD-7BX3-BR	IL68-RLD-7BX3-BR-P	1500	1/2-13	1/2	3/4	3	3-3/4	3	3/16
IL68-RLD-7BX3-HX-SL	IL68-RLD-7BX3-HX-SL-P	1500	1/2-13	1/2	3/4	3	3-3/4	3	3/16
IL68-RLD-7BX4-BR	IL68-RLD-7BX4-BR-P	1500	1/2-13	1/2	3/4	3	4-3/4	4	3/16
IL68-RLD-7BX4-HX-SL	IL68-RLD-7BX4-HX-SL-P	1500	1/2-13	1/2	3/4	3	4-3/4	4	3/16

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC's Heavy-Duty Leveler catalog.

More thread sizes and length options for this steel swivel base design in IEC's Heavy-Duty Leveler catalog.

To order optional jam nut add "-JN" to part number.
 Top broached hex, "allen drive," (-BR) Thread & Hex Size table below:
 (For 5/8-11 thru 1-1/4-7 thread sizes, see IEC's Medium-Duty Leveler catalog.)

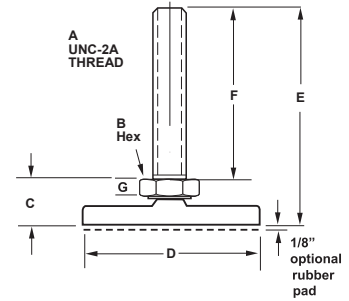
Top Hex (Allen-drive) Thread & Hex Size								
Thread	1/4-20	5/16-18	3/8-16	1/2-13	5/8-11	3/4-10	1-8	1-1/4-7
Hex Size	1/8	5/32	3/16	1/4	5/16	3/8	9/16	5/8



RUGGEDIZED LIGHT DUTY GLIDES
LOW-PROFILE, STEEL SWIVEL
4" BASE DIAMETER

Ruggedized® Light Duty (RLD) Low-Profile, Steel Swivel Stud Glides

The IEC *Steel Base Ruggedized® Light Duty (RLD) Swivel Glides* are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Six (6) steel base sizes to choose from: 3/4" to 4". Steel stud and base with black trivalent zinc plating. Optional jam nut (add -JN to part number).



More thread sizes and lengths (including metric, stainless steel and female sockets) available for this base style in our **Heavy-Duty Leveler** catalog.

Features

- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Corrosion resistant
- 15 degree swivel
- 6 base diameters
- Optional jam nut (-JN)
- Optional Rubber Pad
- RoHS compliant

Applications

- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables

Optional jam nut (add -JN to part number) →



TOP EXTERNAL SLOTTED HEX DRIVE (-HX-SL)	TOP ALLEN-DRIVE BROACHED HEX (-BR)
<p>0.25" Hex</p> <p>1/4-20 Hex = 5/32 5/16-18 Hex = 7/32 3/8-16 Hex = 1/4 1/2-13 Hex = 5/16</p>	<p>Top allen-drive broached hex (-BR) Dimension table at bottom of page.</p>

STEEL SWIVEL — 1" to 4" STUD LENGTHS

Steel	Steel with Rubber Pad	Load	A	B	C	D	E	F	G
IL70-RLD-4BX1-BR	IL70-RLD-4BX1-BR-P	100	1/4-20	1/2	3/4	4	1-3/4	1	3/16
IL70-RLD-4BX1-HX-SL	IL70-RLD-4BX1-HX-SL-P	100	1/4-20	1/2	3/4	4	1-3/4	1	3/16
IL70-RLD-4BX15-BR	IL70-RLD-4BX15-BR-P	100	1/4-20	1/2	3/4	4	2-1/4	1-1/2	3/16
IL70-RLD-4BX15-HX-S	IL70-RLD-4BX15-HX-SL-P	100	1/4-20	1/2	3/4	4	2-1/4	1-1/2	3/16
IL70-RLD-4B-BR	IL70-RLD-4B-BR-P	100	1/4-20	1/2	3/4	4	2-3/4	2	3/16
IL70-RLD-4B-HX-SL	IL70-RLD-4B-HX-SL-P	100	1/4-20	1/2	3/4	4	2-3/4	2	3/16
IL70-RLD-5BX1-BR	IL70-RLD-5BX1-BR-P	400	5/16-18	1/2	3/4	4	1-3/4	1	3/16
IL70-RLD-5BX1-HX-SL	IL70-RLD-5BX1-HX-SL-P	400	5/16-18	1/2	3/4	4	1-3/4	1	3/16
IL70-RLD-5B-BR	IL70-RLD-5B-BR-P	400	5/16-18	1/2	3/4	4	2-3/4	2	3/16
IL70-RLD-5B-HX-SL	IL70-RLD-5B-HX-SL-P	400	5/16-18	1/2	3/4	4	2-3/4	2	3/16
IL70-RLD-5BX3-BR	IL70-RLD-5BX3-BR-P	400	5/16-18	1/2	3/4	4	3-3/4	3	3/16
IL70-RLD-5BX3-HX-SL	IL70-RLD-5BX3-HX-SL-P	400	5/16-18	1/2	3/4	4	3-3/4	3	3/16
IL70-RLD-6B-BR	IL70-RLD-6B-BR-P	750	3/8-16	1/2	3/4	4	2-3/4	2	3/16
IL70-RLD-6B-HX-SL	IL70-RLD-6B-HX-SL-P	750	3/8-16	1/2	3/4	4	2-3/4	2	3/16
IL70-RLD-6BX3-BR	IL70-RLD-6BX3-BR-P	750	3/8-16	1/2	3/4	4	3-3/4	3	3/16
IL70-RLD-6BX3-HX-SL	IL70-RLD-6BX3-HX-SL-P	750	3/8-16	1/2	3/4	4	3-3/4	3	3/16
IL70-RLD-6BX4-BR	IL70-RLD-6BX4-BR-P	750	3/8-16	1/2	3/4	4	4-3/4	4	3/16
IL70-RLD-6BX4-HX-SL	IL70-RLD-6BX4-HX-SL-P	750	3/8-16	1/2	3/4	4	4-3/4	4	3/16
IL70-RLD-7B-BR	IL70-RLD-7B-BR-P	1500	1/2-13	1/2	3/4	4	2-3/4	2	3/16
IL70-RLD-7B-HX-SL	IL70-RLD-7B-HX-SL-P	1500	1/2-13	1/2	3/4	4	2-3/4	2	3/16
IL70-RLD-7BX3-BR	IL70-RLD-7BX3-BR-P	1500	1/2-13	1/2	3/4	4	3-3/4	3	3/16
IL70-RLD-7BX3-HX-SL	IL70-RLD-7BX3-HX-SL-P	1500	1/2-13	1/2	3/4	4	3-3/4	3	3/16
IL70-RLD-7BX4-BR	IL70-RLD-7BX4-BR-P	1500	1/2-13	1/2	3/4	4	4-3/4	4	3/16
IL70-RLD-7BX4-HX-SL	IL70-RLD-7BX4-HX-SL-P	1500	1/2-13	1/2	3/4	4	4-3/4	4	3/16

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC's Heavy-Duty Leveler catalog.

More thread sizes and length options for this steel swivel base design in IEC's Heavy-Duty Leveler catalog.

To order optional jam nut add "-JN" to part number.
 Top broached hex, "allen drive," (-BR) Thread & Hex Size table below:
 (For 5/8-11 thru 1-1/4-7 thread sizes, see IEC's Medium-Duty Leveler catalog.)

Top Hex (Allen-drive) Thread & Hex Size								
Thread	1/4-20	5/16-18	3/8-16	1/2-13	5/8-11	3/4-10	1-8	1-1/4-7
Hex Size	1/8	5/32	3/16	1/4	5/16	3/8	9/16	5/8

To order with 1/8" black rubber pad, (add "-P").
 To order with two (2) 5/8" dia. lag holes centered at 2-3/4", (add, "-H"). Only available on 4" base.