Ruggedized® Light Duty (RLD) Nylon Swivel Glides

The IEC Nylon Swivel Ruggedized® Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes with rubber pad to choose from: 1” to 10” with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

Optional jam nut (add -JN to part number)

More thread sizes and lengths (including metric) available for this nylon swivel base design in IEC’s Medium-Duty Leveler catalog.

<table>
<thead>
<tr>
<th>Thread</th>
<th>1/4-20</th>
<th>5/16-18</th>
<th>3/8-16</th>
<th>1/2-13</th>
<th>5/8-11</th>
<th>3/4-10</th>
<th>1-8</th>
<th>1-1/47</th>
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<tbody>
<tr>
<td>Hex Size</td>
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<td>5/16</td>
<td>3/8</td>
<td>9/16</td>
<td>5/8</td>
</tr>
</tbody>
</table>

To order optional jam nut add "-JN" to part number.

Top broached hex, "allen drive," (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)
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Applications
- Appliances
- Conveyors
- Displays
- Machinery
- Racks
- Work tables
- Vending Machines
- Electronic equipment
- Enclrelsures
- Stages
- Decks
- Stages
- Decks
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Steel Load A B C D E F G
IL92-RLD-4BX1-BR-P 100 1/4-20 1/2 1 1-1/2 2 1 3/16
IL92-RLD-4BX1-HX-SL-P 100 1/4-20 1/2 1 1-1/2 2 1 3/16
IL92-RLD-4BX15-BR-P 100 1/4-20 1/2 1 1-1/2 2 1 3/16
IL92-RLD-4BX15-HX-SL-P 100 1/4-20 1/2 1 1-1/2 2 1 3/16
IL92-RLD-4B-BR-P 100 1/4-20 1/2 1 1-1/2 3 2 3/16
IL92-RLD-4B-HX-SL-P 100 1/4-20 1/2 1 1-1/2 3 2 3/16
IL92-RLD-5BX1-BR-P 400 5/16-18 1/2 1 1-1/2 2 1 3/16
IL92-RLD-5BX1-HX-SL-P 400 5/16-18 1/2 1 1-1/2 2 1 3/16
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IL92-RLD-5BX3-BR-P 400 5/16-18 1/2 1 1-1/2 4 3 3/16
IL92-RLD-5BX3-HX-SL-P 400 5/16-18 1/2 1 1-1/2 4 3 3/16
IL92-RLD-6B-BR-P 750 3/8-16 1/2 1 1-1/2 3 2 3/16
IL92-RLD-6B-HX-SL-P 750 3/8-16 1/2 1 1-1/2 3 2 3/16
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IL92-RLD-7B-BR-P 1500 1/2-13 1/2 1 1 1/2 3 2 3/16
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To order optional jam nut add “-JN” to part number.

To broach hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

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<th>5/8-11</th>
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More thread sizes and lengths (including metric) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

More thread sizes and length options for this nylon swivel base design in IEC’s Medium-Duty Leveler catalog.

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

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<tr>
<th>Steel</th>
<th>Load</th>
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<th>B</th>
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- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
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Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enduses

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IL96-RLD-4BX1-BR-P 100 1/4-20 1/2 1 3/18 2 1 3/16
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To order optional jam nut add “-JN” to part number.
Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
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- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber pad
- Optional jam nut (add -JN to part number)
- RoHS compliant

**Applications**
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures

**RUGGEDIZED LIGHT DUTY GLIDES**

**NYLON SWIVEL — 1” to 4” STUD LENGTHS**

<table>
<thead>
<tr>
<th>Steel</th>
<th>Load</th>
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To order optional jam nut add “-JN” to part number.

Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
(For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.)

<table>
<thead>
<tr>
<th>Top Hex (Allen-drive) Thread &amp; Hex Size</th>
<th>1/4-20</th>
<th>5/16-18</th>
<th>3/8-16</th>
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Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

More thread sizes and length options for this nylon swivel base design in IEC’s Medium-Duty Leveler catalog.
Ruggedized® Light Duty (RLD) Nylon Swivel Glides

The IEC Nylon Swivel Ruggedized® Light Duty (RLD) Glides are ideal for light to medium duty, high volume applications. The RLD series glides use advanced engineering design and composite materials to create a rugged glide while lowering the manufacturing costs of this product family. These RLD glides incorporate many features requested by commercial and retail customers. They come standard with your choice of Top-A-Just™ features: Internal top allen-drive broached hex (-BR) or external top slotted hex (-HX-SL) for a socket or open end wrench. Eight (8) nylon base sizes with rubber pad to choose from: 1” to 10” with 15 degree swivel from centerline. Steel stud with black trivalent zinc plating. Optional jam nut (add -JN to part number).

More thread sizes and lengths (including metric) available for this base style in our Medium-Duty Leveler catalog.

Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Endusses

To order optional jam nut add “-JN” to part number.
Top broached hex, “allen drive,” (-BR) Thread & Hex Size table below:
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- RoHS compliant

Applications
- Appliances
- Displays
- Racks
- Vending Machines
- Stages
- Decks
- Electronic equipment
- Enclosures
- Conveyors
- Machinery
- Work tables
- Stages
- Decks
- Electronic equipment
- Enclosures

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<th>Steel</th>
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To order optional jam nut add “-JN” to part number.

Thread Size & Hex Size Table

| Top Hex (Allen-drive) Thread & Hex Size |
|-------------------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Thread                        | 1/4-20          | 5/16-18         | 3/8-16          | 1/2-13          | 5/8-11          | 3/4-10          | 1/8             | 1-1/4-7         |
| Hex Size                      | 1/8             | 5/32            | 3/16            | 1/4             | 5/16            | 3/8             | 9/16            | 5/8             |

Standard finish is black zinc. For silver or gold finish (as shown above) see IEC’s Medium-Duty or Heavy-Duty Leveler catalogs.

More thread sizes and length options for this nylon swivel base design in IEC’s Medium-Duty Leveler catalog.

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### Features
- Black trivalent zinc
- Top hex drive options
- Top slot feature
- Loads to 1500 lbs
- Lag holes
- Corrosion resistant
- 15 degree swivel
- 8 base diameters
- Glass-filled nylon
- Rubber Pad
- Optional jam nut (-JN)
- RoHS compliant

### Applications
- Appliances
- Conveyors
- Displays
- Machinery
- Work tables
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- Stages
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- Enclosures

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To order optional jam nut add “-JN” to part number.

**Top Hex (Allen-drive) Thread & Hex Size**

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**Thread & Hex Size Table**

For 5/8-11 thru 1-1/4-7 thread sizes, see IEC’s Medium-Duty Leveler catalog.